HEIMETS

Helmets BLACKSTONE

Auto-Darkening Welding Helmet

- Variable shades 9-13 (dark state), shade 4 (light state) · Contains sensitivity and
- delay time adjustment • Two sensors
- Solar powered no change of battery needed. Under normal welding conditions users can expect a battery life of
- more than five years · Fast, reliable switching speed, from light to dark in
- 1/25,000 seconds
- Constant UV/IR protection
- 1-3/4" x 3-3/4" viewing area
- · Automatic power on/off One year warranty
- Meets EN, DIN, ISO and ANSI Z87.1 standards

Part No.	Description	Price /Each
0800101	SH9-13ADF Weld Helmet	\$109.99

Helmet Accessories

Part No.	Description	Price /Each
0800701	Outer Cover Lens - 5pk	\$1.65
0800704	Inner Cover Lens - 5pk	0.70
0800703	Replacement Headgear	9.99

4.5 x 5.25 Fixed Shade Welding Helmet

- · Fixed shade #10 lens for
- arc welding
- Durable plastic shell
- · Adjustable ratchet headgear

Part No.	Description	Price /Each
0801955	4-1/2" x 5-1/4" Fixed Shade, Standard Welding Helmet	\$24.99

Helmet Accessories

		Price
Part No.	Description	/Each
0801956	4-1/2" x 5-1/4" Clear Outer Cover Lens	\$2.79
0801957	4-1/2" x 5-1/4" Clear Inner Cover Lens	7.14
0801958	4-1/2" x 5-1/4" Shade 10 Lens	3.18

2 x 4 Flip Up Fixed Shade Welding Helmet

- Fixed shade #10 lens for arc welding
- Durable plastic shell · Adjustable ratchet headgear

		Price
Part No.	Description	/Each
0801951	2" x 4" Viewing Area, Flip	\$24.99
	Up, Fixed Shade Welding Helmet	

Helmet Accessories

Part No.	Description	Price /Each
0801952	2" x 4" Outer Cover Lens	\$1.26
0801953	2" x 4" Inner Cover Lens	2.46
0801954	2" x 4" Shade 10 Lens	1.59

Bacou-Dalloz HARLEY-DAVIDSON

Harley-Davidson Welding Helmets

H-D[®] Premium Style Series - Flames

Combining the most advanced ADF technology with cutting edge design, the H-D Flames welding helmet provides style with unrivaled performance. Variable shades 9-13 provide a wide range of shade options, while external shade selection knob allows for easy access shade selection.	
	Pric

Part No.	Description	/Each
0850805	HD 9-13 Flames	\$644.48

H-D® Premium Style Series - Racing



		Price
Part No.	Description	/Each
0850806	HD 9-13 Racing	\$644.48

H-D[®] Signature Series - Shade 10 ADF

With ADF technology and classic Harley-Davidson® Bar and Shield graphics, this model offers style and advanced performance. Work in daylight until the arc is struck.

Part No.	Description	Price /Each
0850804	HD Shade 10 ADF	\$358.28

H-D[®] Signature Series - Flip-Up

With classic Harley-Davidson® Bar and Shield Graphics, this model features a Shade 10 passive 2" x 4-1/4 flip-up filter that eliminates the need to raise and lower helmet.

		Price
Part No.	Description	/Each
0850802	HD 2" x 4" Flip-Up	\$80.78

H-D[®] Signature Series - Wide-View

Classic Harley-Davidson® Bar and Shield graphics and a large viewing area make this model stylish and practical. The 4" x 5-1/2" wide view Shade 10 passive filter provides an expansive view of the work area.

Part No.	Description	Price /Each
0850803	HD 4" x 5" Wide-view	\$80.78

optrel

Optrel® Satellite Auto Darkening Welding Helmets

Optrel Satellite Helmets

In addition to Optrel's Auto Darkening Filter (ADF) technology, the Satellite features easily accessible external controls to give you complete command of shade range, shade level, sensitivity control and delay switching without removing your helmet. Injection-molded cover lens



reduces reflection and protects ADF cartridge from humidity, moisture and dust. Ideal for all your welding needs, including electrode welding, MIG steel, MAG and TIG micro plasma arc welding, gas metal arc welding, grinding and more. 2-year limited warranty.

- Shade Range 4/5-9 and 4/9-13 with manual shade selection knob
- · Automatically darkens within .04 millisecond
- · Solar energy ensures a continuous power supply, eliminating the need for on/off switches and battery changes
- One-touch button locks filter into shade 4 for grinding • Sensitivity and Delay are fully adjustable to match
- the users requirements

		Price
Part No.	Color	/Each
0850800	Blue	\$446.86
0850801	Black	446.86



HSL 100 Helmet with NexGen

- · Narrow shell design is perfect for work in tight spaces and weighs only 13.8 ounces
- Extended front increases throat protection against sparks, slag and fumes
- 3N1 technology allows three modes of operation: Weld(shades 9-13), Grind(3) or Torch(5)
- Soft touch panel eliminates contaminates and protects from outside environment
- Standard size outer cover plate, 9 square inches of viewing area and four sensors

		Price
Part No.	Description	/Each
0801839	HSL 100	\$412.00

HellRaiser Helmet with NexGen

- · Narrow shell design is perfect for work in tight spaces and weighs only 13.8 ounces
- · Extended front increases throat protection against sparks, slag and fumes
- 3N1 Technology allows three modes of operation: Weld
- (shades 9-13), Grind(3) or Torch(5) Soft touch panel eliminates contami
- nates and protects from outside environment
- Standard size outer cover plate, 9 square inches of viewing area and four sensors

Part No.	Description	Price /Each
0801841	HellRaiser w/ NexGen	\$430.40

Welding Helmets & **Eye Protection**

HELMETS & HELMET KITS



- Variable shade 9-13
- · Sensitivity and delay sensors
- Auto-Off feature
- · Low voltage indicator lamp •Uses 2 "AAA" batteries

0000 2 70	or ballonoo	
		Price
Part No.	Description	/Each
0801835	Flames Halo X	\$220.80

· Heat-resistant vulcanized fiber shelf for comfortable, cool, heavyduty welding

Part N

08018

No.	Description	
345	451P	





- Clear Nemesis VL spectacle
- 2 Inner safety plates
- 5 Outer safety plates

Part No.

0801842

Price

/Each

\$30.98





11-2 Welding

Internation Religious Figure 1 (1997) (197) (197

20

- · Narrow shell design is perfect for work in tight spaces and weighs
- only 13.8 ounces · Extended front increases throat
- and fumes • 1-3/4" x 3-3/4" viewing area

- Auto-Off feature

Low voltage indicator lamp

• Uses 2 "AAA" batteries

HELMET ACCESSORIES & WELDING HELMET LENSES



BLACKSTONE

Weld Helmet Bib

Attaches to inside bottom of any welding helmet with Hook and Loop adhesive strips. Provides protection to lower neck area from welding arc and spatter. 1 per package.



Part No 0800272 \$3.98

Lenses for Welding Helmets

BLACKSTONF

Welding Lens **Recommendation Chart**

	Arc	Min.	Sug.
Operation	Current	Shade	Shade
Stick Welding	60 amp or Less	7	
	60-160	8	10
	160-250	10	12
	250-550	11	14
Mig and Flux	60 amp or Less	7	
Cored Welding	60-160	10	11
	160-250	10	12
	250-550	10	14
Tig Welding	150 amp or Less	8	10
	150-500	8	12
Air Carbon	500. amp or Less	10	12
Arc Cutting	500-1000	11	14
Plasma Arc Cutti	ng 300 amp or Less	8	9
	300-400	9	12
	400-800	10	14
Gas Welding	Light		4 or 5
	Medium		5 or 6
	Heavy		6 or 8
oxygen cutting	Light		3 or 4
	Medium		4 or 5
	Heavy		5 or 6
Torch Brazing			3 or 4
Torch Soldering			2

Refer to ANSI/ASC Z49.1-88 Standard for additional information.

Standard can be obtained by writing to:

American Welding Society, 550 N.W. LeJuene Road, Miami, Florida 33135 ANSI - American National Standards Institute

These charts are not intended to be the user's sole reference in the selection of eye and face protectors. Warning: All welding helmets and faceshields must be worn with spectacles and/or goggles.

Clear Cover Lenses

2 x 4.2	5	
Part No.	Description	Price /Each
0800500	Clear Polycarbonate Cover/Safety Lens	\$0.70
0800503	Clear CR-39 Cover Lens - Scratch Resistant	0.91
4.5 x 5	5.25	
		Price
Part No.	Description	/Each
0800540	Clear Polycarbonate Cover/Safety Lens	\$1.56
0800543	Clear CR-39 Cover Lens-Scratch Resistant	2.06

Shaded Lenses

(Lenses for welding helmets & goggles) 2" x 4-1/4" Size

	1.0	
		Price
Part No.	Shade	/Each
Hardened Glass		
0800505	4	\$2.42
0800506	5	2.42
0800507	6	2.42
0800509	8	2.42
0800510	9	2.42
0800511	10	2.42
0800512	11	2.42
0800513	12	2.42
Polycarbonate		
0800534	4	\$2.42
0800535	5	2.42
0800536	6	2.42
0800537	9	2.42
0800538	10	2.42
0800539	11	2.42
0800514	12	2.42
Polycarbonate G	old Reflective	
0800530	9	\$8.84
0800531	10	8.84
0800532	11	8.84
0800533	12	8.84

4-1/2" x 5-1/4" Size

Part No.	Shade	Price /Each
Hardened Glass	Shaue	/Lacii
0800550	8	\$5.36
0800551	9	5.36
0800552	10	5.36
0800553	11	5.36
0800554	12	5.36
Polycarbonate		
0800555	9	\$6.28
0800556	10	6.28
0800557	11	6.28
0800558	12	6.28
0800514	12	2.42
Polycarbonate G	old Reflective	
0800580	9	\$14.73
0800581	10	14.73
0800582	11	14.73
0800583	12	14.73

Headgear Sweat Band

Comfortable and absorbent band. Soft horsehide leather. Surgical sponge inside for com-0 fort. Snaps on helmet and faceshield headgears. Four rustproof snaps.

Price Part No. /Each 0800271 \$4.67 Sponge Sweat Band

Cellulose sponge with elastic band. Prevents sweat from soaking eyes and streaking glasses. Soaking band in water before use cools head by evaporation. Packed 25 in a box.

Part No.	Price /Each
0800270	\$0.82

Magnifying Lenses

2" x 4-1/4" Size

Part No.	Diopter	Price /Each
0800590	.75	\$8.10
0800591	1.00	8.10
0800592	1.25	8.10
0800593	1.50	8.10
0800594	1.75	8.10
0800595	2.00	8.10
0800596	2.25	8.10
0800597	2.50	8.10

EQC Master Variable

• 1-3/4" x 3-3/4" viewing area

- Variable shade 9-12
- · Sensitivity and delay adjustments
- Two independent redundant sensors
- Auto-Off feature
- · Solar battery life extender
- HTLS clear state
- · Low voltage indicator lamp
- Uses 2 "AAA" batteries

Part No.	/Each
0801840	\$385.63

Turbo Auto-Darkening Lens

- Variable shade 9-12
- Two sensors
- · Sensitivity and delay adjustments
- Two independent redundant sensors
- Auto-Off feature · Solar battery life extender HTLS clear state
- Low voltage indicator lamp Uses 2 "AAA" batteries

Part No.	Price /Each
0801838	\$184.00

Solera

1

- 2" x 4 1/4" Solar-powered Auto
- Darkening Lens Shade 10/11
- Two sensors
- Clear state 3.0

	Price
Part No.	/Each
0801830	\$89.60

Price

Welding Helmets & Eye Protection

LENSES, FACE SHIELDS, GOGGLES, GLASSES & GLOVES

/Each

Price

/Each

\$10.41

/Ea

\$32.80

59.20





Welding Helmets Eye Protection Helmets

20

Solar powered

· Solar powered

Vendo

No

32010

32030

32050

32181

32182

Part No.

0800424

0800425

0800426

0800427

0800428

shades.

Part No.

0800650

0800654

0800656

0800651

0800653

0800652

0800657

0800658

Single crown

0800407 32152

Part No.

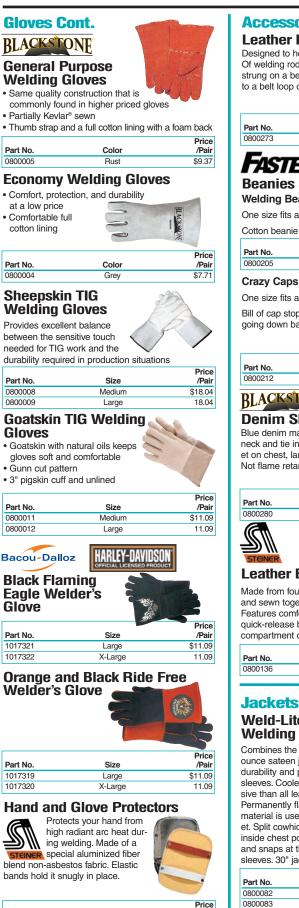
0801028

Part No.

0801029

11-4 Welding

Gloves, Accessories, Jackets & Capes





Leather Cape and Bibs

- Arms and upper body protection
- Back and lower torso is open for comfort
- Brown cape sleeve with reinforced snaps
 One soapstone pocket on each sleeve
- One soapstone pocket on each sleeve
 Bib not included unless noted
- Sewn with Kevlar Thread

Devi Ma	Description	Price
Part No.	Description	/Each
0800071	Medium	\$44.15
0800072	Large	44.15
0800073	X-Large	44.15
0800057	2X-Large	52.04
0800058	3X-Large	52.98
0800059	4X-Large	57.41
0800079	Detachable Bib - 20"	14.15
0800076	Large Cape w/19" Bib	55.95
0800077	X-Large Cape w/19" Bib	55.95

Leather Jackets

- 26" & 30" brown jacket
- One soapstone pocket on each sleeve
- Outside pocket
- Additional underarm seam
 Reinforced snaps at collar, wrists, and in back
- Has air vents under arms and at upper back for wearer comfort
- Satin lining for easy on and off

26	"	30		
Part No.	Price /Each	Part No.	Price /Each	Description
0800111	\$68.95	0800091	\$80.19	Medium
0800112	68.95	0800092	80.19	Large
0800113	68.95	0800093	80.19	Extra Large
		0800189	88.54	2X-Large
		0800192	90.37	3X-Large
		0800193	100.22	4X-Large

Sateen Capes

- 9-1/2 oz. green firestop cape and sleeve with snap fasteners
 Bib pet included
- Bib not included
 Permanently flame retardant



Part No.	Description	Price /Each
0800141	Medium	\$17.56
0800142	Large	17.56
0800143	X-Large	17.56
0800145	2X-Large	18.73
0800144	Bib for Cape - 20"	7.18

Sateen Jackets

- LightweightInside pockets
- 30" 9-1/2 oz. green firestop jacket
- Snap front
- Permanently flame retardant



		Price
Part No.	Description	/Each
0800171	Medium	\$27.54
0800172	Large	27.54
0800173	X-Large	27.54
0800176	2X-Large	30.47
0800188	3X-Large	32.92

/Each

\$5.66

Description

Reflective Protector

Part No

0800020

JACKETS & CAPES, SLEEVES, SCREENS & CURTAINS, BLANKETS

Jackets and Capes Cont.



Safety Clothing

Lightweight

- Inside pockets
- 30" 9-1/2 oz. blue firestop jacket
- Snap front · Permanently flame retardant

Part No. Description 0800174 2X-Large \$32.09 0800175 3X-Large

Welders Cotton Jacket With mesh back for extremely hot conditions

The flame retardant Cotton Welding Jacket just got cooler! Now available with a full back panel of nylon cane mesh fabric making it even lighter and cooler than a regular cotton welding jacket. The mesh back is

designed to help keep the wearer cool in extremely hot conditions.

- · Flame retardant cotton apparel recommended for protection from light exposure to sparks and spatter in warm weather or indoor applications
- · Lightweight, breathable mesh back made from 100% white cane nylon (non-flame retardant)
- 9 1/2 oz. light green cotton front, sleeves and collar
- · 30" jacket has snap front, collar and wrist

		Price
Part No.	Size	/Each
0800194	Small	\$51.62
0800195	Medium	51.62
0800196	Large	51.62
0800197	X-Large	51.62
0800198	2X-Large	55.98

Sleeves

Welding Sleeves 1 pair per package



Part No.	Description	/Pair
0800190	Leather18" Long	\$21.67
0800191	Leather with Straps 23" Long	28.42
0800200	Sateen with Straps 23" Long	12.78
0800201	Sateen with Wide Elastic on Both Ends	7.90
0800204	Sateen Sleeves with std. Elastic	6.70

Screens & Curtains Welding Curtains

These economical multipurpose curtains come hemmed and grommeted and ready to hang on



tubing or framing you supply. Applications include protection for welding areas, cutting or brazing; isolating workers or equipment; and spray protection. Hemmed for extra strength and longer service life. These curtains are transparent, but block most UV radiation and reduce the visible flash from the welding arc. Grommets every 12". 14 mil vinyl film. Other sizes available. Fabric is not intended for use in lieu of visors, goggles or view port windows for welding operations

Part No.	Description	Price /Each
0800240	6' x 6', Orange	\$47.68
0800259	6' x 8' Orange	52.84
0800241	6' x 6', Yellow	47.68
0800250	6' x 8' Yellow	52.84
0800258	6' x 6' Green	47.68
0800251	6' x 8' Green	52.84

Welding Curtain Rolls

Ideal for instant curtains for maintenance projects. Simply roll out the length of curtain needed and cut it off the roll with scissors. Curtain rolls are widely used in robotic welding areas where

Price

/Each

38.47

large curtains are needed to enclose the perimeter of the welding area.

- · Provides instant access to economical protection simply cut off the amount of curtain you need and hang it
- The 14 mil transparent vinyl material allows visibility through the curtain, but blocks most harmful UV rays
- The 60" wide by 25 yard long rolls have grommets every 12" on one side

Part No.	Vendor No.	Color	Price /Each
0800211	63225	Gray	\$239.95
0800213	63425	Yellow	239.95
0800214	63825	Orange	239.95

Welding Screens - With Frame

Protects people adjacent to welding areas from the hazards of welding sparks, spatter and UV flash

Sturdy 18 gauge steel, square tube frame is designed to eliminate slipping and twisting that occurs with round tube frames. Supplied with sturdy platform legs.

Slip-fit construction permits fast, easy assembly without tools.

		Price
Part No.	Description	/Each
0800230	6' x 6' Orange (Transparent)	\$98.93
0800235	6' x 8' Orange (Transparent)	124.62
0800231	6' x 6' Yellow (Transparent)	98.93
0800236	6' x 8' Yellow (Transparent)	124.62
0800232	6' x 6' Green (Transparent)	98.93
0800237	6' x 8' Green (Transparent)	124.62
0800134	6' x 6' Olive Drab Duck (Opaque)	98.93
0800135	6' x 8' Olive Drab Duck (Opaque)	124.62

Portable Welding Screen

Quick, easy set-up and take down. No hardware to install. No tools necessary. Roll open and stand on horizontal end for use as welding, grinding or safety shield. Roll up and carry away.

- 14oz Safety Yellow
- Vinvl provides resistance to flame -NFPA-701 certified
- 12 oz. Olive Drab Cotton Duck is a permanently treated cotton to repel water and resist mildew. CPAI-84 approved for flame resistance

	Vendor			Price
Part No.	No.	Material	Size	/Each
0800207	43134	Vinyl Coated Polyester	3'h x4'w	\$94.95
0800208	43146	Vinyl Coated Polyester	4'h x6'w	139.95
0800209	43165	Vinyl Coated Polyester	5'h x6'w	175.99
0800210	43196	Vinyl Coated Polyester	6'h x9'w	239.95
0800218	40134	Fire-Retardant Cotton Duck	3'h x4'w	89.95
0800219	40146	Fire-Retardant Cotton Duck	4'h x6'w	129.95
0800220	40165	Fire-Retardant Cotton Duck	5'h x6'w	159.95
0800221	40196	Fire-Retardant Cotton Duck	6'h x9'w	239.95

Blankets



Carbon Fiber 3,000°F Weld Blanket

Steiner[™] Velvet Shield[®] Amazingly soft, lightweight and flexible yet are extremely fire and heat resistant. A 6' x 8' blan ket weighs just 5 lbs. Will withstand temperatures of 1800°F continuous and up to 3,000°F intermittent. Velvet Shield welding blankets are designed to be draped over materials and equipment to provide protection from flying sparks or slag given off by nearby grinding, welding, or cutting operations.



- · Velvet Shield welding Blankets are made with
- Carbon fiber fabric that was developed from NASA technologies and is extremely fire and heat resistant
- · Versatile blankets are soft and light weight, providing incredible ease of use
- Ideal for use in Autobody, Automotive Repair,
- HVAC and Plumbing applications
- Tough, tear resistant material
- · Easy to clean; just shake, vacuum or blow metal particles out

	Vendor		Price
Part No.	No.	Size	/Each
0800150	31618	18" x 18"	\$18.42
0800151	31634	3' x 4'	46.72
0800152	31654	5' x 4'	77.89
0800153	31646	4' x 6'	93.39
0800154	31655	5' x 5'	97.34
0800155	31665	6' x5'	113.53
0800156	31666	6' x 6'	140.11
0800157	31686	8' x 6'	186.77
0800158	31688	8' x 8'	249.11
0800159	31606	6' x 10'	233.56
0800160	31608	8' x 10'	311.50

BLACKSTONE Welding Blankets

Use these fire-resistant covers to protect equipment and personnel near potentially hazardous or messy operations, such as welding, grinding or spraying. Brass tie-down grommets located at corners and center of long sides.

Fiberglass material is coated on one side with neoprene which adds strength and durability, other side has acrylic coating. Withstands continuous exposure to 400°F, excursions to 1000°F. Acrylic side should be directed toward heat source. Coating is smooth and helps protect the covered surfaces.



		Price
Part No.	Description	/Each
0800260	6' x 6' Gold	\$108.15
0800261	6' x 8' Gold	123.19

11 - 6Welding

BLANKETS, CABLE & ELECTRODE HOLDERS

Blankets Cont.

BLACKSTONE

Shedcoat Fiberglass Welding Blanket

Fiberglass is coated on both sides with special neoprene based coating that strengthens the cloth. Withstands continuous exposure to 400°F, intermittent exposure to 750°F. Will shed molten metal up to

3000°F when on an incline of at least 15° Better abrasion resistance than Neoprene coated blankets.



Part No.	Description	/Each
0800262	6' x 6' Black	\$108.88
0800263	6' x 8' Black	112.00

Silica Welding Blanket for High Heat Applications

Silica Bronze - Heat resistant material widely used as blankets for protecting materials and equip-

ment in welding areas from sparks and molten spatter. Silica dioxide material will take up to 1500°F on a horizontal plane. This excellent blanket material is not recommended for curtain use.

· Lightweight 18 oz Silica Bronze material

· Less irritable to skin and non-respirable

· Low thermal conductivity

		Price
Part No.	Description	/Each
0800282	6' x 6' Silica Bronze	\$95.67
0800283	6' x 8' Silica Bronze	129.17
080028/	36" x 50 vd Boll Silica Bronze	777 60

Thoughquard Fiberglass Welding Blanket

Toughguard - Heat cleaned fiberglass material provides economical high temperature protection. Takes temperatures up to 1000°F. Ideal for heat treating blankets, high-temperature curtains and light to moderate molten splash

protection. Material is tan in color.



		Price
Part No.	Description	/Each
0801054	4' x 6' 18 oz. Toughguard	\$44.00
0801056	6' x 6' 18 oz. Toughguard	52.00
0801057	6' x 8' 18 oz. Toughguard	70.00
0801053	8' x 10' 18 oz. Toughguard	125.00
0801097	40" x 50Yd. Roll 18oz Toughguard	334.00

sellst.rnm. **Emergency Fire** Blanket

The fire blanket is 5' x 6' fiberglass providing 1000°F continuous service temperature. In a hanging pouch.

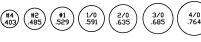


Vendor		Price	
Part No.	No.	/Each	
0800264	97450	\$97.13	

Cable

BLACKSTONE

Welding Cable (Welding Leads)



*Diagram not to scale

			UOM
Part No.	Size	Pkg. Qty.	/Ft
#4 Cable			
0812000	250' Roll	250	
0812001	25' Boxed	25	
0812020	50' Boxed	50	
0812003	100' Boxed	100	
#2 Cable			
0812002	250' Roll	250	
0812005	25' Boxed	25	
0812021	50' Boxed	50	
0812011	100' Boxed	100	
#1 Cable			
0812004	250' Roll	250	
0812009	25' Boxed	25	
0812022	50' Boxed	50	
0812023	100' Boxed	100	
#1/0 Cable			
0812006	250' Roll	250	
0812013	25' Boxed	25	
0812014	50' Boxed	50	
0812015	100' Boxed	100	
#2/0 Cable			
0812008	250' Roll	250	
0812017	25' Boxed	25	
0812018	50' Boxed	50	
0812019	100' Boxed	100	
#3/0 Cable			
0812010	250' Roll	250	
#4/0 Cable			
0812012	250' Roll	250	

Welding Lead Assemblies Cables, Holders and Clamps Assembled-Ready-To-Go 20' Weld Lead Assembly

This Kit contains 2 ea #2 welding cable leads. The first lead consists of a 20' length of cable with an electrode holder on one end and a small diameter quick connect male on the other end. The second lead consists of a a 15' length of cable with a 300 amp ground clamp and another small male guick connect. These are ready to plug into 2 female quick connect receptacles (0812190) available separately.

	Part No.	/Each
Ľ	0816104	

30' Weld Lead Assembly

This Kit contains 2 ea #2 welding cable leads. The first lead consists of a 30' length of cable with an electrode holder on one end and a small diameter quick connect male on the other end. The second lead consists of a a 30' length of cable with a 300 amp ground clamp and another small male guick connect. These are ready to plug into 2 female quick connect receptacles (0812190) available separately.

Part No.	UOM /Each
0816105	

50' Weld Lead Assembly

This Kit contains 2 ea #1 welding cable leads. The first lead consists of a 50' length of cable with an electrode holder on one end and a small diameter quick connect male (0812186) on the other end. The second lead consists of a a 50' length of cable with a 300 amp ground clamp and another small male quick connect (0812186). These are ready to plug into 2 female quick connect receptacles (0812190) available separately.

Part No.	/Eacl
0816106	

Extra Quick Connects

			Price
	Part No.	Description	/Each
l	0812182	Pair of LC-10 Quick Connects	\$20.17
l	0812186	Male Only LC-10 Quick Connect	10.09
l	0812190	Female Only LC-10 Quick Connect	10.09
l	0812149	Female Quick Connect with	13.52
l		Inch Bolt Hole to Connect to	
l		Welding Machine with 1/2" Wtud	

Electrode Holders (Stingers)

LENCO Electrode Holders Stingers

HT-Series

The "HT" series features a new, fully insulated upper lever with more hand clearance for operator preference.

Part No.	Model No.	Amp. Capacity	Electrodes Up To	Price /Each
0812058	HT-2	250	5/32"	\$24.11
0812060	HT-25	300	3/16"	30.66
0812062	HT-3	350	1/4"	31.92
0812064	HT-35	400	1/4"	40.12
0812059	HT-50	500	3/8"	44.35

AF-Series

The AF series holders are designed to fit comfortably in the welder's hand. The low profile design allows the LENCO electrode holder to fit a welder's hand like a glove and provide superior electrode control.

	Model	Amp.	Electrodes	Price		
Part No.	No.	Capacity	Up To	/Each		
0812067	AF-1	200	5/32"	\$23.51		
0812075	AF-2	250	5/32"	24.11		
0812077	AF-25	300	3/16"	30.66		
0812079	AF-3	350	1/4"	31.92		
0812081	AF-35	400	1/4"	40.12		
0812083	AF-50	500	3/8"	44.35		

LT-Twister

The LT-400 "Twister"

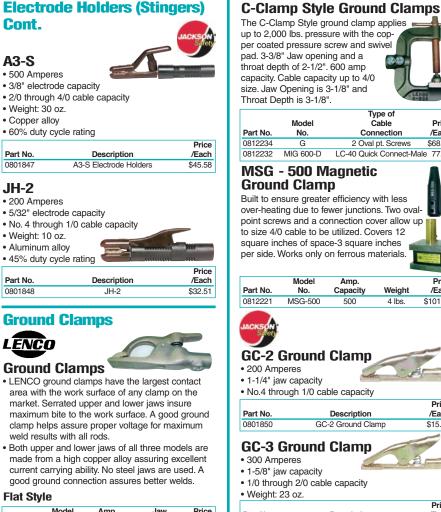
design minimizes exposed screws, internal metal parts or any current carrying members in the holder for added user safety. The electrode may be secured or loosened with a quarter turn of the handle. Holds electrodes up to 1/4", 400 amp.

Model		Electrodes	Price
Part No.	No.	Up To	/Each
0812065	LT-400	1/4"	\$43.00

A-W • 300 Ampere • 1/4" electrod • No. 3 throug • Weight: 14 d • Aluminum a • 45% duty cy	de capacity In 2/0 cable capacity Dz. Illoy	
Part No.	Description	Price /Each
0801846	A-W Electrode Holder	\$45.99
		11_7

The : symbol after a price denotes that it is a Direct Ship Product (DSP) and shipping, availability & lead times may vary.

ELECTRODE HOLDERS, CLAMPS, SPLICERS & CABLE QUICK CONNECTS



Part No.	No.	Capacity	Opening	/Each
0812180	200	200	1"	\$18.53
0812228	300	300	1-1/2"	26.02
0812230	500	500	1-1/2"	32.38

Rounded Style



	Model	Amp.	Jaw	Price
Part No.	No.	Capacity	Opening	/Each
0812225	LPG-200	200	1"	\$26.90
0812220	LPG-300	300	1-1/2"	39.59
0812222	LPG-500	500	2"	48.90

Economy Steel Ground Clamps

The Model EG-200 ground clamp is ideal for light duty welders. May be used for other light duty applications. The Model EG-300 ground clamp is ideal for the farm welder or for light shop work. The Model EG-500 is excellent for field erection or where clamping to bar stock, piping or various shapes of metal are necessary. The pure copper braided shunt allows both high copper alloy jaws to carry welding current. A rugged, all steel body protects the heavy duty spring.

Part No.	Model No.	Amp. Capacity	Jaw Opening	Price /Each
0812179	EG-200	200	1-1/2"	\$7.06
0812224	EG-300	300	2"	8.89
0812226	EG-500	500	2"	19.33

Devit No.	Model	ć	pe of able	Pric
Part No. 0812234	No. G		nection pt. Screws	/Eac \$68.6
0812232	MIG 600-D	LC-40 Quick		
Built to er over-heat point scre to size 4/0 square in	ing due to fe ws and a co D cable to be ches of space	p r efficiency v ever junction onnection cor e utilized. Co ce-3 square on ferrous m	s. Two ova ver allow ι vers 12 inches	
per side.				
per side.	Model	Amp	_	Pric
Part No.	Model No.	Amp. Capacity	Weight	Pric /Eac
Part No. 0812221	No. MSG-500	Capacity 500	Weight 4 lbs.	
Part No. 0812221 ACKSON GC-2 • 200 Am • 1-1/4" ja • No.4 thr	No. MSG-500	Capacity 500		/Eac \$101.1
Part No. 0812221 JACKSON GC-2 • 200 Am • 1-1/4" ja	No. MSG-500 Ground peres tw capacity ough 1/0 ca	Capacity 500	4 lbs.	/Eac
Part No. 0812221 Jackson GC-2 200 Am 1-1/4" jz No.4 thr Part No. 0801850 GC-3 300 Am 1-5/8" jz	No. MSG-500 Ground peres tw capacity ough 1/0 ca GC Ground peres tw capacity ugh 2/0 cabl	Clamp Clamp ble capacity Description -2 Ground Clamp	4 lbs.	/Eac \$101.1 Price /Eacl \$15.0
Part No. 0812221 GC-2 • 200 Am • 1-1/4" jz • No.4 thr Part No. 0801850 GC-3 • 300 Am • 1-5/8" jz • 1/0 throi	No. MSG-500 Ground peres tw capacity ough 1/0 ca GC Ground peres tw capacity ugh 2/0 cabl	Clamp Clamp ble capacity Description -2 Ground Clamp	4 lbs.	/Eac

Part No.	Description	/Each
0801852	GC-5 Ground Clamp	\$31.00

Cable Lugs and Splicers Crimp/Solder Cable LENCO Luas

Precision made lugs from copper tubing. Extra long barrel for easy soldering or attaching by swedg-on process. Stud holes are made especially for welding machines with plenty of clearance. Flared ends make it easy to insert the cable into the lug. L-4 to L-26 have 21/64stud hole . L1-L3040 have 17/32 stud hole.

IJ	ĥ	Î	Â	l	Ð	J		Î
		Moo	del	Cab	ole	Barr	el	Price
Part	No.	No) .	Siz	e	I.D		/Each
0812	2130	L	4	#8-	#6	.286	ò"	\$0.87
0812	2135	L÷	2	#6-	#4	.336)"	1.14
0812	2132	L-2	26	#6-	#2	.344	."	1.71
0812	2137	L-1 (L	25)	#6-	#2	.360)"	1.49

#2-#1

#1/0-#2/0

#3/0-#4/0

.402

.495

620

1.67

2.69

3.36

0812138

0812134

0812136

L-12

L-1020

1-3040

Mechanical Cable Lugs

Mechanical lugs replace the ordinary solder lugs. Cable is easily attached using large oval-point screw connections. Include fiber insulator cover. 45 degree angle (AI) or straight (SI) available. 17/32 Opening for Lug. 610 Model uses up to 1/0 cable, 2040 Model uses up to 4/0 cable.

	Model	Price
Part No.	No.	/Each
0812145	LM-610AI	\$13.19
0812146	LM-610SI	13.19
0812147	LM-2040AI	16.72
0812148	LM-2040SI	16.72

Cable Splicers

LENCO Cable Splicers are made from a special high con-

ductivity brass extrusion. Large oval-point screws on each end of the splicers make it easy to splice cables in the shop or in the field. Tough fiber sleeve insulates the splicers.

Part No.	Model No.	Cable Size	Price /Each
0812176	CS-610	#6-#1/0	\$13.52
0812177	CS-2040	#1/0-#2/0	15.01
0812178	CS-3040	#3/0-#4/0	21.37

Cable Quick Connects



Cable Connectors

Cable quick connects allow the welding machine operator to quickly remove the cables from the welding machine or add extensions onto the existing cables. Ideal for job sites where the length of cables needed is always changing. Cam action design of the male half pulls the two pieces together tightly. Covers are molded from special heat and cold resistant material. Two size connections, the LC-10 is compatible with Tweco® #1 connectors and the LC-40 and LC-40HD are compatible with Tweco® #2 and #4 connectors. Covers are available in colors other than black making it easier to see. The whip connector has the LC-40 size pin but takes the LC 10 size cable. (Color: Black)

	Pkg.		Cable	Price
Part No.	Qty.	Size	Size	/Each
0812182	Pair	LC-10		\$20.17
0812186	Male Only	LC-10		10.09
0812190	Female Only	LC-10		10.09
0812198	Pair	LC-40	2/0	23.00
0812202	Male Only	LC-40	2/0	11.50
0812206	Female Only	LC-40	2/0	11.50
0812164	Pair	LC-40HD	4/0	25.28
0812207	Male Only	LC-40HD	4/0	12.64
0812208	Female Only	LC-40HD	4/0	12.64
0812168	Whip-Male	LC-40	1/0	11.89

Quick Connect Welding Machine Terminals

Quick connect terminals offer the advantage of quickly connecting welding cables at the power source.



They are used in place of solder tube lugs and are bolted directly to the output studs of the machine. The male quick connect on the end of the welding cable will plug directly into this terminal. Terminals are at an angle of 45° to allow clearance from the welding machine panel. Two connector sizes are offered: The 10FA will accept the LC-10 plugs: the 40FA will accept the LC-40 & LC-40HD plugs. 17/32 Stud Hole Diameter.

Model		Price
Part No.	No.	/Each
0812149	CT-10FA	\$13.52
0812152	CT-40FA	16.72

fastenal.com

11-8 Welding

CABLE PLUGS, CHEMICALS & ANTI-SPATTER

Machine Cable Plugs

Machine Cable Plugs

UP Style



These plugs are designed to fit welding machines using long tapered plugs and receptacles. Oval-point screws secure the cables inside the plug. UP style fits into Century™, Forney[™], Powermate[™] and others similar. Cable Size = #4-#1/0, Taper Dim. = .364"-.385", Taper Length = 1.00°

Part No.	Model No.	Color	Price /Each
0812175	UP-10R	Red	\$13.36
0812173	UP-10B	Black	13.36

LC-10 M.P

LC-10MP

These plugs are designed to fit welding

machines using long tapered plugs and receptacles. Oval-point screws secure the cables inside the plug. LC-10MP style fits into Miller® welders. It replaces the Miller® 039608 plug. Cable Size = #4-#1/0, Taper Dim. = .330"-.352", Taper Length = 1.062"

Part No.	Model No.	Color	Price /Each
0812172	LC-10MP-R	Red	\$13.36
0812171	LC-10MP-B	Black	13.36

Chemicals & Anti-Spatter Products



Metal Repair & Maintenance Lab-metal

Aluminum filled repair compound. Onepart, needs no catalyst. Spreads like paste, hardens into metal. Withstands temperatures to 350° F Patches fills rebuilds and repairs metal and nonmetal



Lab-metal

Lah-solvent

SHARES FOR LAR ANT

items. Lab-metal can be drilled, tapped and ground. Water resistant and rustproof. Thin it with Lab-solvent for brushing or spraying a metallic coating.

Size of		Price
Part No.	Units	/Each
0815225	12 oz.	\$22.99
0815226	24 oz.	34.99

Hi-temp Lab-metals

Aluminum-filled repair compound. Onepart, spreads like paste, hardens into metal for repairs to 1000°F. Repairs items prior to lengthy or repeated high-temperature powder coating processes, and

repairs core boxes, boilers, mufflers, grills and engines.

	Size of	Price	
Part No.	Units	/Each	
0815227	24 oz.	\$59.99	

Lab-Solvent

Thinner for Lab-metal, Hi-Temp Labmetal and also a metal cleaner. Surfaces cleaned with Lab-solvent provide superior adhesion for Lab-metal and Hi-Temp Lab-metal. Lab-solvent also protects the unused contents of

Alvin repair putties - add a capful to the unused Lab-metal and cover tightly after use. Labsolvent cuts and flushes oil, grease and dirt from precision tools, bearings, gears, motors, condensers, controls, and other valuable equipment.

Part No.	Size of Units	Price /Each
0815228	16 oz.	\$14.99

Heat Absorbing Compound Heat Block

Heat sink / heat absorbing paste. Cost saving, non-toxic and easy to use. Protects against heat damage during welding, soldering, brazing and other heat treatments. Used in welding, automotive, plumbing, shipyard and other specialized industries.

Part No.	Size of Units	Price /Each
0815229	Pint	\$9.73
0815230	Quart	23.65

BLACKSTONE

Blackstone® Nozzle Dip



CR 395 Anti Spatter

Anti-spatter spray. Water based. No solvents, fluorocarbons, hydro-carbons. Nonflammable. Ozone safe. 16 oz. can.

		Contrast Contrast
Part No.	Description	Price /Each
0815207	16 oz. Can	\$5.80
0815197	1 Gallon Jug	17.77
0815193	5 Gallon Pail	76.29

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Anti-Spatter

Anti-spatter spray. Silicone free. Solvent based, 16 oz. can. -SPAT 00

	Price
Part No.	/Each
0815204	\$5.63

Safe-De-Spat

Anti-spatter spray. No chlorinated solvents, no harmful fumes, no fluorocarbons, hydrocarbons, silicone. Non flammable, non-toxic. 16 oz. can

Price /Each
\$5.29

Enviro-Spat

Anti-spatter spray. 16 oz. can. No Solvents, silicones, fluorocarbons, or hydrocarbon compounds. Surfactant based. Can be welded through while wet. Can be painted over when dry. 16 oz. can.



Wire Feed Pads Designed for use on all

mig wire feeders to remove

dust and dirt from the wire prior to entry into the mig gun liner. Prevents build-

up of dirt that plugs liners. Just clip them onto the welding wire before the drive rolls. Treated pads are for steel, stainless steel, hardfacing, silicone bronze, solid and flux cored wires. Untreated pads are for aluminum wire use. 6/pkg. 60/case.

		Price
Part No.	Description	/Each
0815208	Treated	\$1.34
0815210	Untreated	1.29

Wire Feed Pad Lube

This lube is applied to the lube pad allowing the welding wire to move down the liner more smoothly.



Part No.	Vendor No.	Price /Each
0815215	007040	\$8.55

Crack Check Non-Destructive Testing

Crack Check Red Dve Penetrant Inspection Method

The Visible Penetrant Inspection method is a non-destructive method of locating microscopic flaws such as cracks, pores, pin holes and laps which are open to the surface of welds, castings, exotic alloys and standard materials. Visible Penetrant inspection is one of the most common



of modern non-destructive testing methods. It has achieved prominence because of the extreme simplicity of the process, which when coupled with its high degree of accuracy and low cost, makes it a favorite of many quality engineers.

Part No.	Vendor No.	Description	Price /Each
Cleaner			
0815500	CNF315-12	15.1 oz. Aerosol	\$8.83
Penetrant			
0815503	PHF315-12	9.4 oz. Aerosol	\$10.06
Developer			
0815506	DNF315-12	14.2 oz. Aerosol	\$10.26

Startup Kit

Kit includes one can each of Penetrant and Developer, 2 cans of Cleaner, instructions and handy carrying/storage box.

	Vendor		Price
Part No.	No.	Description	/Each
0815509	DF315-KIT-S	Basic Kit	\$37.95

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The : symbol after a price denotes that it is a Direct Ship Product (DSP) and shipping, availability & lead times may vary.

WELDING TOOLS

Welding Tools FASTENAL

Welding Tools & Accessories



Part No.	Description	Pkg. Qty.	Price /Each
0815050	Box of 12 #753 Silver Pencils	12	\$0.81
0815051	Red Pencil	12	0.82
0815053	Round Soapstone	144	0.12
0815056	Flat Soapstone, Bulk Box	144	0.08
0815059	Round Holder with 5 pieces	1	4.72
0815060	Round Holder Empty	1	2.50
0815062	Flat holder with 5 pieces	1	4.45
0815063	Flat Holder Empty	1	2.00

Markal Thermomelt[®] Temperature **Indicating Sticks**



	Melting	Price
Part No.	Temp.	/Each
0815101	125°	\$12.49
0815102	150°	12.49
0815103	175°	12.49
0815100	200°	12.49
0815105	225°	12.49
0815106	250°	12.49
0815107	275°	12.49
0815104	300°	12.49
0815109	325°	12.49
0815110	350°	12.49
0815111	375°	12.49
0815108	400°	12.49
0815113	450°	12.49
0815112	500°	12.49
0815114	550°	12.49
0815115	575°	12.49
0815116	600°	12.49
0815117	650°	12.49
0815120	700°	12.49
0815124	800°	12.49
0815128	900°	12.49
0815132	1000°	12.49
0815118	1100°	12.49
0815119	1150°	12.49
0815121	1300°	12.49

BLACKSTONE Wire Scratch Brushes

Straight Handle



Part No.	Description	Case Qty.	Price /Each		
0815600	Carbon Steel	12	\$2.30		
0815610	Stainless Steel	12	2.69		
Shoe Ha	Shoe Handle				

Part No.	Description	Case Qty.	Price /Each
0815620	Carbon	12	\$1.53
0815630	Stainless steel	12	2.83

Smaller Scratch Brushes						
Part No.	Brush Size	Brush Material	Handle Material	Price /Each		
0824516	7-1/2" x 1/2"	.006 S/S	Plastic	\$3.09		
5138-44167	7-1/2" x 1/2"	.006 S/S	Wood	3.14		
5138-44189	7-1/2" x 1/2"	.006 Straight	Wood	3.38		
5138-44619	6" x 1/2"	.005 Crimped Brass	Wood	3.02		

Chip & Oil Brushes

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Stanuaru					
Part No.	Width	Thickness	Bristle Length	Price /Each	
0818832	1"	5/16"	1-11/16"	\$1.15	
5138-40132	2"	5/16"	1-11/16"	1.66	
0818833	4"	11/16"	2-1/4"	7.11	



Economy

Part No.	Width	Thickness	Bristle Length	Price /Each
5138-40066	1"	5/16"	1-3/4"	\$0.69
5138-40067	1-1/2"	5/16"	1-3/4"	0.97
5138-40068	2"	5/16"	1-3/4"	1.16
5138-40069	2-1/2"	3/8"	1-3/4"	2.12
5138-40070	3"	3/8"	1-3/4"	2.01
5138-40071	4"	5/8"	2"	4.88

Copper Tubing Brushes

For internal cleaning and deburring of copper tube fittings. Also used in trucking and marine industries as a light socket cleaning

brush.			
	For Tube		Price
Part No.	I.D.	OaL	/Each
5138-44081	1/2"	6-1/2"	\$3.41
0819000	3/4"	6-1/2"	3.68

Flux / Acid Brushes

Horsehair with a Tin ferrule handle

Part No.	Size	Pkg. Qty.	Price /Each
0818058	3/8"w x 5-3/4" Long	144	\$0.25
0818059	1/2" w x 5-3/4" Long	144	0.51

Multipurpose Plumber's Brush

Cleans the outside and 22.4 inside diameters of 1/2" and 3/4" tubes and fittings. Use for soldering prep, deburring, drill hole cleaning and cleaning battery terminals. For Tube For Tube Price OaL Part No. I.D. O.D. /Each 5138-44690 1/2" &3/4' 5/8" &7/8 \$21.31



Welders File Kit

SIMONDS

"Black Maxi-Sharp Finish, designed with Welder's in mind, 5 files and 2 brushes offer great flexibility in use. Black oxide coated to resist rust, prevent clogging and stay sharper longer."





Welding C-Clamp

Drop-forged, heat steel frame and swivel pad. Copper coated spindle resists welding spatter



Part No.	Vendor No.	Throat Depth	Nom. Opening	Price /Each
0825464	CDF402C	2"	2"	\$23.02
0825465	CDF403C	2-3/8"	3"	28.78
0825466	CDF404C	2-3/4"	4"	32.50
0825467	CDF406C	3-5/8"	6"	40.68
0825468	CDF408C	4-1/2"	8"	52.97
0825462	CDF410C	5-3/8"	10"	70.24
0825463	CDF412C	5-3/4"	12"	85.22

fastenal.com

11-10 Welding

TOOLS, MAGNETIC ACCESS., ROD CONTAINERS & PIPEFITTERS

Welding Tools Cont.

BESSEY



SQ Series "Super Quick"

- Premium all-steel sliding arm clamps equipped with a replaceable economical standard swivel pad built for solid dependable performance
- Rails and fixed top jaw are drawn, heat treated, tempered and guenched under rigid controls in Bessy's own steel plant

• 2,660 lbs. clamping pressure

	Vendor	Throat		Price
Part No.	No.	Depth	Capacity	/Each
0850615	SQ-4	4-3/4"	6"	\$40.21
0850616	SQ-8	4-3/4"	8"	70.53
0850613	SQ-12	4-3/4"	12"	100.66
0850614	SQ-20	4-3/4"	20"	125.39

Mighty Mini[™] Quick Clamp

All Steel Clamp 9 times faster than a "C" Clamp The little clamp that does the work of a 1", 3", 6" c-

clamp...but does it 9x faster Bessev's smaller version of their premium all-steel clamps



	Vendor	Throat		Price
Part No.	No.	Depth	Capacity	/Each
0850609	MMS-4	2-1/4"	4"	\$20.62
0850610	MMS-8	2-1/4"	8"	25.01

Tip Cleaners

Tip Cleaners

Part No.	Description	Price /Each	
0810400	Std. Set	\$3.86	5
0810401	King Set	4.25	5
0810403	Jumbo Set	3.25	5

Tip Drill Kits

	discussion in the second	
		Price
Part No.	Description	/Each
0810404	Kit-holder with 12 drills	\$11.55

Magnetic Accessories

SIMONDS

Magnetic Welding Magnets

Magnetic clamps offer quick set up and secure holding of work pieces. Magnetic clamps are equally effective holding steel sheet, plate, or

pipe and tubing. The offering includes clamps with built in fixed angles as well as adjustable



	woder		Price
Part No.	No.	Description	/Each
0825450	SM951	22# Pull Weld Clamp	\$15.35
0825451	SM953	53# Pull Weld Clamp	18.34
0825452	SM954	55# Pull Weld Clamp	19.95
0825453	SM955	110# Pull Weld Clamp	29.13
0825454	SM956	57# Pull Weld Clamp	25.48
0825455	SM957	HD Mag Weld Clamp	33.26
0825456	SM958	XHD Mag Weld Clamp	70.66
0825457	SM959	SHD Mag Weld Clamp	163.86
0825458	SM920MF	ADJ Mag Weld Clamp	47.47

Magnetic Squares

wo very strong squaring clamps offer velders and fabricators a quick and	10
asy solution to holding work pieces at xed 90 degree angles. Each is apable of holding sheet, plate, ipe and tubing.	

	Model		Price
art No.	No.	Description	/Each
825459	SM974	Mag Weld Square	\$126.22
825460	SM975	HD Mag Weld Square	216.18

BESSEY

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Multipurpose welder's magnetic squares are like having a 2nd pair of hands. High

Magnetic Squares

quality rare earth and ferrite magnets are designed for fast, simple set ups. Hold work firmly at 45, 90 & 135 degree angles.

				Price
Part No.	Description	Dimension	Pull	/Each
0850620	WMS-3 Compact	3-3/8"x	55lbs	\$10.74
	Magnetic Welders Square	3-3/3"x5"		
0850621	WMS-5 Super	3-3/4"x	112lbs.	21.82
	Square	4-3/8"x3/4"		

Welder's Magnetic Ground Clamps

Spring loaded electrode secures ground to work surface; rotating stud assembly allows ground wire to rotate 360°.

Part No.	Description	Price /Each
0850607	MGC-1 (250 AMP)Mag Ground Clamp	\$29.87
0850608	MGC-2 (800 AMP) Mag Ground Clamp	36.16

Welding Rod Ovens and Storage Containers

Dynaflux Rod Oven

- Electrode Capacity: 50 lbs/22.7 Kg 12"/14"/18" (45.7 cm max.)
- 120V; 350 Watts
- Thermostat is adjustable
- Temperature Range is 150°F-300°F, 60°C-150°C · Element: 1 each 350 watt arc element for even
- heat distribution Stainless Steel Non Corrosive/Lifetime finish
- · Illuminated power indicator
- Dimensions: 23" x 9" x 9"; 8' Power Cord
- Shipping Weight: 30 lbs./13.9 Kg



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	Price	v
	11100	

Price

/Each

\$404.44

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Description	Rod Lgth.	/Each
Stick Rod Holder	14"	\$11.48
Tig/Gas Rod	36"	20.04

Mathey Dearman Pipefitters Cutting and Welding Tools

Magnacut XM



The Revolutionary New Cutting System. Introducing the world's most innovative motorized, permanently magnetic pipe and plate cutting machine with a Remote-controlled torch arm for pinpoint torch adjustments!

Moves around the pipe, across plate or vertically up a carbon steel wall with up to 32" (813mm) travel per minute! The machine will attach and center to any magnetic receptive surface using powerful permanent magnets located in the precision aligned wheels. The machine come standard with guide wheels that can be utilized along a Guide Strip when cutting large horizontal and vertical pipe or plate by using a 1-3/8" Angle Iron.

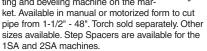
art No.	Price /Each
03000	\$5133.00:

Short Saddle

Pa

08

Short Saddle is the only pipe cutting and beveling machine available that utilizes a one piece solid cast aluminum saddle. It provides square and accurate cuts every time. A wide range of attachments and accessories make it the most versatile and easiest to use pipe cutting and beveling machine on the mar-



Manual Operation

Part No.	Vendor No.	Spacers to Fit Pipes	Size (in)	Price /Each
0803037	2SA	6,8,10,12	6-12	\$2078.17:
0803038	3SA	12,14,16,18,20	12-20	4428.43:
				-

Cutting Torches



Torches for all above Units

Part No.	Description	Price /Each
0803051	9" Oxy/ Acetylene Torch	\$582.90:
0803052	12" Oxy/ Acetylene Torch	582.90:
0803053	32 pitch 12" torch rack	59.81:
0803110	angled tip adapter	241.43:

Mini Fit Clamp

The Mathey Dearman Mini Fit (miniature version of the Mathey Dearman Chain Clamp) is designed around the same principal as its older brother: One clamp should be strong and



versatile for a wide range of applications. One Mini Fit (D230 and D230 SS) will align any two similar pipes 3/4"- 8" in diameter. Reforms up to Schedule 10. (aligns up to Schedule 40)

	Vendor		Price
Part No.	No.	Description	/Each
0803062	D230-SS	1/4" to 4"	\$346.68:
0803063	D230	3/4" to 8"	356.40:
			11_11



PIPEFITTERS, CUTTING & WELDING TOOLS & WELDING RODS

Mathey Dearman Pipefitters Cutting and Welding Tools



EZ Fit Pipe Clamp

The Mathey Dearman EZ-Fit is a great clamp for aligning fittings to pipes. This handy device is both easy to use and costeffective. Stainless steel shoes and screws are available for

working with stainless pipes and joints.

	Vendor	Fits Pipe	Price
Part No.	No.	Size Range	/Each
0803075	E-Z4	2.5" to 4.5"	\$229.72:
0803076	E-Z8	5" to 8"	376.63:
0803077	E-Z12	9" to 12"	595.08:

Two Hole Leveler

The Two Hole Leveler is always a good tool to have. It can be used to level flanges with bolt holes from 3/8" to 1-1/4" (16mm up to 32mm). With this design you avoid the chance of misplacing loose parts, and you will have no need to use adjusting tools. The Two Hole Leveler has two level indicators, one for

and one for vertical.	0.	<u></u>	1
	Vendor	Fits Pipe	Price
Part No.	No.	Size Range	/Each
0803082	D252	2-1/2" to 12"	\$135.94

Welder's Gauge

It's just a simple tool for measuring welding gaps and "Hi-Lo". Fits in your front pocket. Has English markings.

	Vendor	Price
Part No.	No.	/Each
0803086	D253E	\$25.01

Pit-Depth Gauge

Accessory gauge mounts on the QC welder's gauge, measures pit depth, weld height and Hi-Lo. QC gauge sold separately.

	Vendor Pric	
Part No.	No.	/Each
0803087	D254	\$7.61

Spacing Wedges

Mathey Dearman spacing Wedges work in conjunction with our Cage Clamps and chain clamps to optimize any fit-up job. use the wedges to spread pipe ends to the precise weld gap. Two available size have a maximum thickness of 1/4" (6.4mm) which tapers to a knife edge. Made of spring steel - hardened to 40-42 Rc.

	Vendor		Price
Part No.	No.	Size	/Each
0803096	D271	8" x 1.5" x .25"	\$23.65
0803097	D272	3.5" x 1.5" x .25"	20.89

Pipefitter's Square

Marked with information to make or measure arcs, angles, tangents, saddles, miters, diagonal joints, and Y joints. Use it to determine pipe center line, both holes for flanges, and pipe circumference.

	Vendor	Price
Part No.	No.	/Each
0803100	D248	\$89.18

Protractor and Square Set

Mathey Dearman's Pipefitter's Protractor and Square Set includes two straight edge blades, one frame square, and one Innovative Square Holder. Simply separating tools will give the sheetmetalist, welder, carpenter or machinist multiple uses. It can be used to check or layout angles and check squareness of one surface to another.

	Vendor		Price
Part No	. No.	Descriptio	n /Each
080310	1 D239S	Small	\$232.73
080310	2 D239L	Large	380.83

Flups

Flange Line Up Pins help set precise alignment for flange welding. Flange alignment pins set precise alignment for flange welding for carbon and stainless steel flanges. One Flup slows the flange pin to quickly release by pushing on the thumb-lock pin and the other Flup is unscrewed by a 1-3/4 turn and slide release.

	Vendor		Price
Part No.	No.	Description	/Each
0803103	05-0100-000	Side-Lock Locking	\$45.68
0803104	05-0100-010	Thread Locking	90.75

Mild Steel Welding Rods



Mild Steel SureWeld 10P-Plus -E6010



10P-Plus has been developed for the pipe welding industry but has a more consistent burn-off and a more forgiving arc burn. This provides a better bead profile and sidewall fusion with lower spatter. It will maintain the proper keyhole in an open root and will produce X-ray quality joints in the flat, horizontal, overhead, vertical-up, and vertical-down procedures. Recommended for welding API grades A25, A, B and X42 pipe and general structural, ship, barge, and storage tank fabrication. Grey Coating.

Part No.	Diameter	Container	Pkg. Qty.	UOM	UOM /Lb
0805604	3/32	HSC	50	Lb	<u>^</u>
	0.01				
0805605	1/8	HSC	50	Lb	
0805606	5/32	HSC	50	Lb	
0805607	3/16	HSC	50	Lb	

SureWeld 10P - E6010

This new red-coated Sureweld 10P is an all-position cellulosic electrode developed for the pipe welding industry in order to improve ductility in the weld deposit while maintaining the standard welding characteristics needed for a pipe welding electrode. Sureweld 10P produces a steady, deep penetrating arc and maintains the proper keyhole in an open root. This electrode will produce X-ray quality joints in flat, horizontal, overhead, vertical-up, and verticaldown procedures. Recommended for welding API grades A25, A, B, and X42 pipe and general structural, ship, barge, and storage tank fabrication. It may also be used for welding root passes in higher grade pipe in some circumstances. LIOM

					UOW
Part No.	Diameter	Container	Pkg. Qty.	UOM	/Lb
0804000	3/32	Box	5	Lb	^
0804007	3/32	Box	10	Lb	
0804002	3/32	Box	50	Lb	
0804006	3/32	HSC	50	Lb	
0804010	1/8	Box	5	Lb	
0804008	1/8	Box	10	Lb	
0804012	1/8	Box	50	Lb	
0804013	1/8	HSC	50	Lb	
0804020	5/32	Box	5	Lb	
0804009	5/32	Box	10	Lb	
0804022	5/32	Box	50	Lb	
0804023	5/32	HSC	50	Lb	

HSC= hermetically sealed container

Sureweld SW-14 - E6011

Sureweld SW-14 is an all-position cellulosic electrode. It produces an easily controlled forceful arc with deep penetration and a high quality weld metal which will pass specification requirements for radiography. It is used primarily for welding mild steels. Typical applications include welding of bridges, buildings, piping, shipbuilding, pressure vessels, and tanks. It is especially suited for welding where poor groove fit up and rusty or oily steel is present. Runs on Ac or DC+.

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
0804040	3/32	5	Lb	^
0804041	3/32	10	Lb	
0804043	3/32	50	Lb	
0804050	1/8	5	Lb	
0804051	1/8	10	Lb	
0804053	1/8	50	Lb	
0804060	5/32	10	Lb	
0804062	5/32	50	Lb	

Sureweld SW-15 - E6013

Sureweld SW-15 is a versatile electrode with a wide range of applications for light gauge and heavy plate steel. High heat and speeds can be used without undercut. Slag is easy to clean and on heavy plates is often self-cleaning. Its applications include metal fixtures, road equipment, farm machinery, building structures, storage tanks, and other iron work. Recommended current is AC, DC+ and DC-.

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Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
0804090	1/16	10	Lb	^
0804100	3/32	5	Lb	
0804101	3/32	10	Lb	
0804104	3/32	50	Lb	
0804110	1/8	5	Lb	
0804111	1/8	10	Lb	
0804113	1/8	50	Lb	
0804120	5/32	10	Lb	
0804122	5/32	50	Lb	
0804131	3/16	50	Lb	

6022

AWS 6022 is a special electrode designed for welding roof decking to beams with burn-through spot welds or similar applications. Not an ESAB™ product.

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
Part NO.	Diameter	PKg. Qty.	UOIW	/LD
0804133	1/8	50	Lb	^

Sureweld SW-15 IP - E7014

7014 is an all-purpose electrode used when the welding efficiency of 6013 is not acceptable. Applications are similar to 6013 and 6011. It has a higher deposition efficiency due to an iron powder coating. Slag is easily removed. Recommended current is AC, DC+ and DC-

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
0804140	3/32	5	Lb	^
0804141	3/32	10	Lb	
0804143	3/32	50	Lb	
0804145	1/8	5	Lb	
0804146	1/8	10	Lb	
0804148	1/8	50	Lb	
0804150	5/32	5	Lb	
0804151	5/32	10	Lb	
0804153	5/32	50	Lb	

Welding Rods, MIG Welding Wire

Mild Steel Welding Rods Cont.

Atom Arc - 7018

Atom Arc 7018 is an iron powder, low hydrogen, moisture resistant electrode. The wider operating ranges and smooth weld metal transfer minimizes post weld clean up. This premium quality electrode meets a multitude of codes and welding specifications. The most common electrode used in fabrication and construction. Weld deposits are of X-ray quality and slag removal is fairly easy. Recommended current is AC or DC+

					UOM
Part No.	Diameter	Container	Pkg. Qty.	UOM	/Lb
0804160	3/32"	Box	5	Lb	^
0804161	3/32"	Box	10	Lb	
0805635	3/32"	HSC	10/60	Lb	
0804163	3/32"	Box	50	Lb	
0804164	3/32"	HSC	50	Lb	
0804170	1/8"	Box	5	Lb	
0804171	1/8"	Box	10	Lb	
0805636	1/8"	HSC	10/60	Lb	
0804173	1/8"	Box	50	Lb	
0804174	1/8"	HSC	50	Lb	
0804180	5/32"	Box	10	Lb	
0805637	5/32"	HSC	10/60	Lb	
0804182	5/32"	Box	50	Lb	
0804183	5/32"	HSC	50	Lb	
0804191	3/16"	HSC	50	Lb	
0804192	1/4"	HSC	50	Lb	

HSC = Hermetically Sealed Can Atom Arc - 7018 AC

7018 AC is a low hydrogen electrode designed to operate with less spatter on AC current welding machines than 7018 would. Used where only AC welding current is available. Recommended current is AC, can be used on DC+ also.

Part No.	Diameter	Container	Pkg. Qty.	UOM	/Lb
0804220	3/32"	Box	10	Lb	^
0804222	3/32"	HSC	50	Lb	
0804230	1/8"	Box	10	Lb	
0804232	1/8"	HSC	50	Lb	
0804240	5/32"	Box	10	Lb	
0804242	5/32"	HSC	50	Lb	

Sureweld 7024

Sureweld 7024 is an iron powder electrode designed for greater deposition efficiency in downhand and horizontal fillet welds. Easy slag removal and a nice weld bead appearance.

Recommended current is AC, DC+ and DC-.

	Part No.	Diameter	Pkg. Qty.	UOM	/Lb
ľ	0804261	1/8"	50	Lb	^
ľ	0804265	5/32"	50	Lb	
ľ	0804269	3/16"	50	Lb	
ľ	0804267	1/4"	50	Lb	

Cast Iron Welding Rods



Cast Iron

Part No.	Diameter	Pkg. Qty.	UOM	/Lb
Low Nickel	Cast Iron Rod	I		
0804400	3/32"	5	Lb	^
0804404	1/8"	5	Lb	
0804408	5/32"	5	Lb	
High Nicke	I Cast Iron Roo	4		
0804410	3/32"	5	Lb	^
0804414	1/8"	5	Lb	
0804418	5/32"	5	Lb	

Stainless Steel Welding Rods

Stainless Steel Rod 308L-17

308L-AC/DC, AWS E308L-17

Approved by the Canadian Welding Bureau Has a heavy coating, produce a concave bead with minimum ripple and the slag is virtually self-cleaning. For welding types 304, 304L, 308 and 308L when bead appearance is important. The excellent wetting action and very fine ripple minimize crevice corrosion and grinding time. The low carbon content helps to prevent carbide precipitation.

Part No.	Diameter	Pkg. Qty.	UOM	/Lb
0804554	1/16"	6	Lb	^
0804550	3/32"	8	Lb	
0804551	1/8"	10	Lb	
0804552	5/32"	10	Lb	

309L-17

309L-AC/DC, AWS E309L-17

Approved by the Canadian Welding Bureau Has a heavy coating and produces a concave bead with minimal ripple. The slag is virtually self-cleaning. For welding carbon steel to stainless steel for service below 600°F and for the first layer when cladding.

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
0804560	3/32"	8	Lb	^
0804561	1/8"	10	Lb	

316L-17

316L AC/DC. AWS E316L-17

Approved by the Canadian Welding Bureau Has a heavy coating and produces a concave bead with minimal ripple. The slag is virtually self-cleaning. Molybdenum increases the resistance to pitting corrosion caused by corrosive media such as sulfuric and sulfurous acids, sulphites, chlorides and cellulose solutions. For welding 316 and 316L stainless when bead appearance is important.

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
0804580	3/32"	8	Lb	^20.20
0804581	1/8"	10	Lb	19.29
0804582	5/32"	10	Lb	19.05

Arc Gouging Torches & Rods BLACKSTONE

Arc Gouging Torches

All torches come with a Torch Head, 7' Cable/Hose assembly, and connector fitting. Designed to be used up to maximum current noted.

		UOM
Part No.	Amp. max.	/Each
0805406	450	^
0805407	1000	
0805408	1200	

DC Arc Gouging Rods

Round - Pointed - Copper Coated

				UOM
Part No.	Diameter	Pkg. Qty.	UOM	/Each
0805351	1/8"	100	Each	^
0805355	5/32"	50	Each	
0805352	3/16"	50	Each	
0805354	1/4"	50	Each	
0805350	5/16"	50	Each	
0805356	3/8"	50	Each	
0805358	1/2"	50	Each	

Flat - Copper Coated

Part No.	Description	Pkg. Qty.	UOM	UOM /Each
0805379	3/8" x5/32" x 12"	100	Each	^
0805380	5/8" x3/16" x 12"	100	Each	



Mild Steel

Part No.	Wire Dia.	Spool Dia.	Lbs./Spool	UOM /Lb
ER70S-3 -	ESAB			
0804642	.035"	12"	33	^
0804643	.045"	12"	33	
0804365	.035"	12"	44	
0804366	.045"	12"	44	
ER70S-6-E	Blackstone			
0804700	.023"	4"	2	^
0804701	.030"	4"	2	
0804702	.035"	4"	2	
0804703	.045"	4"	2	
0804710	.023"	8"	11	
0804711	.030"	8"	11	
0804712	.035"	8"	11	
0804713	.045"	8"	11	
0804720	.023"	12"	33	
0804721	.030"	12"	33	
0804722	.035"	12"	33	
0804723	.045"	12"	33	
0804731	.035"	12"	44	
0804732	.045"	12"	44	
ER70S-6-E	SAB			
0804367	.030"	12"	33	^
0804762	.035"	12"	33	
0804763	.045"	12"	33	
0804771	.035"	12"	44	
0804772	.045"	12"	44	
ER80S-D2-				
0804793	.035"	12"	33	^
0804794	.045"	12"	33	_

Stainless Mig Wire

Part No.	Wire Dia.	Spool Dia.	Lbs./Spool	UOM /Lb
ER308LSi				
0805072	.030"	8"	10	^
0805073	.035"	8"	10	
0805078	.030"	12"	33	
0805057	.035"	12"	33	
0805058	.045"	12"	33	
0805062	1/16"	12"	33	
ER309L				
0805059	.035"	12"	33	^
0805060	.045"	12"	33	
ER316LSi				
0805064	.035"	12"	33	^
0805065	.045"	12"	33	
0805066	1/16"	12"	33	

Aluminum Welding Wire

		Spool		UOM
Part No. 5356 Grade	Wire Dia.	Dia.	Lbs./Spool	/Lb
0804960	.030"	4"	1	^
0804961	.035"	4"	1	
0804962	3/64"	4"	1	
0804963	1/16"	4"	1	
0805000	.030"	12"	16	
0805001	.035"	12"	16	
0805002	3/64"	12"	16	
0805003	1/16"	12"	16	
4043 Grade)			
0804950	.030"	4"	1	^
0804951	.035"	4"	1	
0804952	3/64"	4"	1	
0804953	1/16"	4"	1	
0804990	.030"	12"	16	
0804991	.035"	12"	16	
0804992	3/64"	12"	16	
0804993	1/16"	12"	16	

Silicon Bronze Mig Wire (ERCuSi-A)

		Spool		UOM
Part No.	Wire Dia.	Dia.	Lbs./Spool	/Lb
0805070	.035"	12"	25	^
				11 - 13

The : symbol after a price denotes that it is a Direct Ship Product (DSP) and shipping, availability & lead times may vary.

Welding Wire, Tig & Gas Filler Rods & Soldering Equip.

Flux Cored Welding Wire



Filler Metals

E71T-1 Premium E4801T-9

E71T-1 Premium is a carbon steel electrode for fluxcored arc welding with an external shielding gas, intended to weld carbon and low alloy steels requiring a tensile strength of at least 70,000 psi. This product is formulated to reduce fume generation rate from 40-60 percent, when compared to conventional E71T-1 electrodes. Along with less fume, there is an accompanying reduction in spatter emissions. E71T-1 Premium can be shielded with carbon dioxide or a mixture of 75% argon and 25% carbon dioxide. Welder appeal is at the top of the scale with this product. It is a select choice for applications where fume and spatter must be minimized, such as fabrications with enclosures, or where painting is performed after welding. Meets AWS E71T-1 (E4801T-9)

Part No. 12" Spool	Diameter	Pkg. Qty.	UOM	UOM /Lb
0804844	.035"	33 Lb	Lb	^
0804852	.045"	33 Lb	Lb	
0804860	1/16"	33 Lb	Lb	
14" Coils				
0804856	.045"	60 Lb	Lb	^
0804864	1/16"	60 Lb	Lb	

E71T-1 General Purpose (E4801T-9)

E71T-1 General Purpose is a carbon steel electrode for flux-cored arc welding with an external shielding gas. The Shielding gas can be either 100 % carbon dioxide or a mixture of 75 % argon and 25% carbon dioxide. This product is a superb choice for those applications requiring a general purpose E71T-1fillerwire. Arc transfer is smooth, spatter is low. Welder appeal is a strong suit. Meets AWS E71T-1. (E4801T-9)

Part No. 12" Spools	Diameter	Pkg. Qty.	UOM	UOM /Lb
0804804	.035"	33 Lb	Lb	^
0804812	.045"	33 Lb	Lb	
14" Coils				
0804816	.045"	60 Lb	Lb	^
0804824	1/16"	60 Lb	Lb	

E71T-GS, GasLess Flux Cored E4801T-GS-CH

E71T-GS GasLess is a carbon steel electrode for flux cored arc welding **without external gas shielding**. This electrode is designed to be welded on DCEN (straight polarity), making it an excellent choice for thin gauge steel welding, particularly galvanized steel. It can also be used to weld some aluminized steel, and is versatile enough to join common, uncoated sheet steel, as thin as 22 gauge. E71T-GS GasLess has tremendous welder appeal and is perfect for the 110 volt power sources which have become so popular. Meets AWS E71T-GS. (E4801T-GS)

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
4" Spools				
0804920	.030"	2 Lb	Lb	^
0804924	.035"	2 Lb	Lb	
8" Spools				
0804922	.030"		Lb	^
0804926	.035"		Lb	
0804930	.045"	10 Lb	Lb	
12" Spools				
0804928	.035"	33 Lb	Lb	^
0804932	.045"	33 Lb	Lb	
0804934	1/16"	33 Lb	Lb	

11–14

Welding

E71T-11

Gasless flux-no gas shield required

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
8" Spools				
0804940	0.035"	10 Lb	Lb	^
0804941	0.045"	10 Lb	Lb	
12" Spools				
0804942	.035"	33 Lb	Lb	^
0804943	.045"	33 Lb	Lb	
0804944	1/16"	33 Lb	Lb	
0804945	5/64"	33 Lb	Lb	

E70T-1 E4802T-9

E70T-1 is a carbon steel electrode for flux cored welding with an external shielding gas. It is intended for single and multiple-pass welding of carbon, and certain low alloy steels in the flat and horizontal positions. An ideal choice for welding steels such as A36, A285, A515 and A516. This electrode is designed for use with 100% carbon dioxide. Meets AWS E70T-1.

			UOM
Diameter	Pkg. Qty.	UOM	/Lb
1/16"	33 Lb	Lb	^
1/16"	60 Lb	Lb	^
5/64"	60 Lb	Lb	
3/32"	60 Lb	Lb	
	1/16" 1/16" 5/64"	1/16" 33 Lb 1/16" 60 Lb 5/64" 60 Lb	1/16" 33 Lb Lb 1/16" 60 Lb Lb 5/64" 60 Lb Lb

Metal Cored Welding Wire E70C-6M



AWS E70C-6M Metal Cored Wire

E70C-6M is a composite, metal cored electrode for gas shielded arc welding, with higher manganese and silicon levels. This electrode excels in applications with more demanding requirements, such as pipe welding, structural welds, and weldments where heavy oxides or other contaminant's are present. Fastenal's E70C-6M is designed for use with argon/carbon dioxide gas mixtures, with a minimum of 75 percent argon.

Part No.	Diameter	Pkg. Qty.	UOM	UOM /Lb
12" Spools				
0805074	.045"	33 Lb	Lb	^
0805076	1/16"	33 Lb	Lb	
14" Coils				
0805075	.045"	60 Lb	Lb	^
0805079	.052"	60 Lb	Lb	
0805077	1/16"	60 Lb	Lb	

Tig and Gas Filler Rods



Stainless Steel Tig Filler Rods 36" Cut Lengths - In Pounds Per Pkg.

Part No.	Diameter	Pkg. Qty.	UOM /Lb
ER308L			
0805106	1/16"	10	^
0805116	3/32"	10	
0805126	1/8"	10	
ER309L			
0805131	1/16"	10	^
0805133	3/32"	10	
0805135	1/8"	10	
ER316L			
0805141	1/16"	10	^
0805143	3/32"	10	
0805145	1/8"	10	

Aluminum Tig Filler Rods 36" Cut Lengths - In Pounds Per Pkg.

Part No.	Diameter	Pkg. Qty.	UOM /Lb
ER4043			
0805164	1/16"	10	^
0805174	3/32"	10	
0805184	1/8"	10	
ER5356			
0805194	1/16"	10	^
0805204	3/32"	10	
0805214	1/8"	10	

Mild Steel Tig and Gas Welding Rod

36" Cut Lengths - In Pounds Per Pkg.

			UOM
Part No.	Diameter	Pkg. Qty.	/Lb
R45-Copper	Coated		
0805234	1/16"	10	^
0805244	3/32"	10	
0805254	1/8"	10	
0805256	3/16"	50	
0805257	1/4"	50	
R60-Bare			
0805264	1/16"	10	^
0805274	3/32"	10	
0805284	1/8"	10	
E70S-2			
0805285	1/16"	10	^
0805286	3/32"	10	
0805287	1/8"	10	
E70S-3			
0805288	1/16"	10	^
0805289	3/32"	10	
0805290	1/8"	10	

Bronze Gas Filler Rods

36" Cut Length - In Pounds Per Pkg.

Part No.	Diameter	Pkg. Qty.	UOM /Lb
	Flux-Coated Bror		760
0805312	3/32"	10	^
0805316	1/8"	10	
0805326	3/16"	10	
RBCuZn-C, I	Bare Bronze		
0805292	1/16"	10	^
0805296	3/32"	10	
0805300	1/8"	10	
0805304	3/16"	10	
ERCuSi-A, S	ilicon Bronze		
0805317	1/16"	10	^
0805318	3/32"	10	
0805319	1/8"	10	

Soldering Equipment

Weller Soldering Equipment

D550PK Professional Soldering Gun Kit • 7 piece heavy duty kit with D550 soldering gun

- Includes: 1 soldering tip; 1 sealing tip; 1 cutting tip; coil of lead free rosin core solder; hex wrench
- Sturdy plastic carrying case
- UL Listed
 260/200 Watts



Part No.	Vendor No.	Price /Ea.
0817700	D550PK	\$69.06

fastenal.com

Soldering Equip., Lead-Free Solders

Soldering Equipment Cont. Weight Soldering Equipment Cont. Weight Soldering Equipment Cont. Packer Soldering Sold

1		Vendor	Price
	Part No.	No.	/Each
	0817706	P1KC	\$61.80

Marksman® Soldering Irons

- Fine quality consumer ironReplaceable nickel plated cop-
- Per tipsHeat and impact
- resistant plastic handle

• l	JL	listed

	u		
Part No.	Description	Vendor No.	Price /Each
0817707	Iron, 12W, 120V, MT70 Tip	SP12	\$16.94
0817708	Iron, Lighted, 25W, 120V	SP23L	15.74
0817709	Iron, Lighted, 40W, 120V	SP40L	21.04
0817710	Stain Glass Sldr Iron, Lighted,	SP80L	33.85
	80W, 120V		
0817711	Iron, 120W, 120V, MTG30 Tip	SP120	59.42

WLC100 Soldering Station

- On/Off switch with indicator light
- Variable power control produces 5 to 40 watts
- Quality light weight pencil iron
- Cushioned foam grip with replaceable heating element
- Natural sponge tip cleaning pad
 UL listed



	venuor	Price
Part No.	No.	/Each
0817712	WLC100	\$62.09

WTCPT Controlled Output Soldering Station

- Utilizes unique closed loop method of controlling maximum tip temperature
- A ferromagnetic temperature sensor in the tip controls tip temperature
- Quick disconnect plug for soldering iron allows fast iron change
 ESD safe to protect sensitive components
- UL listed

Vendor	Price
No.	/Each
WTCPT	\$168.10
	No.

PT Series Tips for TC201 Series Irons

- Tips are solid copper plated with iron all over, and nickel and chromium behind the working surface
- Designed to provide maximum heat transfer from the heater to the tip

	Vendor			Price
Part No.	No.	Description	Size	/Each
0817714	PTA8	Screwdriver	.062	\$6.72
0817715	PTA7	Screwdriver	.062	6.72
0817716	PTK8	Long Screwdriver	.046	6.72
0817717	PTD8	Screwdriver	.187	6.72
0817718	PTO8	Long Conical	.031	6.72
0817719	PTP8	Conical	.031	6.72

Weller[®] ColdHeat™ Soldering Iron

Using the patented ColdHeat™ system, the Weller Pro Cordless melts solder instantly and is

cool to the touch in just seconds. But unlike most other products using this new technology, the Weller Pro Cordless has the punch industrial professionals need to tin wire as large as 12 gauge or join wire from 18-25 gauge. With an average yield of 700 solder joints per pack of five AA alkaline batteries, it has what it takes to be an invaluable tool anywhere field soldering is required.

	Vendor		Price
Part No.	No.	Description	/Each
0800052	CHT100	Weller [®] Pro Soldering Tool	\$45.58
0800053	CHT1	Bevel Soldering Tip	15.27
0800054	CHT2	Conical Soldering Tip	15.27
0800055	CHT3	Chisel Soldering Tip	15.27

LENOX Lead-Free Solders

Lenox[®] Sterling[®]

- Premium lead free solder
- NSF 61 certification
- Unit lot numbering ensures complete traceability
- Completely free of antimony or nickel, 100% environmentally safe
- · Best flowing lead-free available
- Lowest melting temperature: 410°F
- Highest tensile strength 7130 psi

	Spool	UOM
Part No.	Size	/Spool
0803387	1# spool	
0803469	5# spool	
0803470	20# spool	
0803471	1/2# spool	
0803472	1/4# spool	

Lenox[®] Silver

- Premium, high silver content lead free solder
 Wide pasty range allows for
- wide pasty range all more work time
- · Ideal for use on large diameter tube

Part No.	Spool Size	UON /Spoo
0803473	1# spool	· · · ·
0803475	20# spool	

Lenox[®] Lead Free

Low melting temperature 419°F
 High tensile strength 6950 psi
 ASTM-32, ANSINSF STD
 S1 entitied

61 certified	1141	
Part No.	Spool Size	UOM /Spool
0803477	1# spool	
0803478	5# spool	
0803479	1/4# spool	
0803480	1/2# spool	

Lenox[®] Lead Free with silver

0803484

- Melts, flows and performs better than 95/5
- NSF 61 certified; unit lot numbering ensures complete traceability
- Melting temperature: 440°F
- Tensile strength: 6600 psi
 Spool UOM
 Part No. Size /Spool
 0803481 1# spool --- 0803482 5# spool ---- 0803483 1/2# spool ------

1/4# spool

Lenox[®] Lead Free 97/3

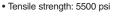
- Melts, flows and performs better than 95/5
- NSF 61 certified; unit lot numbering ensures complete traceability
 Melting temperature: 445°F



Part No.	Spool Size	UOM /Spoo
0803388	1# spool	
0803485	1/2# spool	
0803486	1/4# spool	

Lenox[®] Lead Free 95/5

Tin-antimony lead-free solder with narrow pasty range
Melting temperature: 455°F





	Spool	UOM
Part No.	Size	/Spool
0803389	1# spool	
0803487	1/2# spool	
0803488	1/4# spool	

Lenox[®] Lead Free HVAC Wire

- Alternative to silver brazing rods.
- Used for joining copper or brass to copper or brass, copper or brass to steel or stainless, steel or stainless to steel or stainless.
- Lower melting temperature than brazing rods.
- Melting temperature:430°F
- Pasty range: 430°F 535°F
- Tensile Strength- 15,000 psi.
- NSF61 certified; unit lot numbering ensures complete traceability.

946 Lead Free HVAC • 6% silver content

LIOM	

/Spool

964 Lead Free HVAC

4% silver content	
	UOM
B 1.11	/Spool
Part No.	/3µ001

Spool

Size

1# spool

Lenox[®] Lead-Free Rosin Core

- Used for speaker wire, motors, appli-
 - Melting temperature: 445°F
- Diameter: .062"

Part No.

0803390

- Aller
 UOM

11 - 15

Welding

Part No.	Spool Size	UOM /Spool
0803395	1# spool	
0803489	1/2# spool	
0803490	1/4# spool	

Lenox[®] Lead-Free Acid Core

- Used for tin repairs, sheet metal, auto radiators, metal gutters and
- non-electrical repairs
 Melting temperature: 445°F
- Diameter: .062"

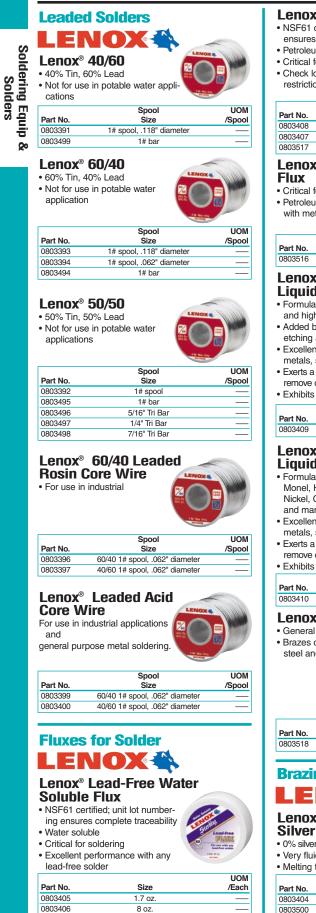
	Spool	UOM
Part No.	Size	/Spool
0803398	1# spool	
0803491	1/2# spool	
0803492	1/4# spool	

The : symbol after a price denotes that it is a Direct Ship Product (DSP) and shipping, availability & lead times may vary.

EachLefiux45.58• Tin-antim15.27• Melting te15.27• Tensile st

Soldering Equip & Solders

Leaded Solders, Fluxes, Brazing Alloys & Abrasives



Lenox[®] Lead-Free Paste Flux NSF61 certified; unit lot numbering

- ensures complete traceability
- Petroleum based flux
- Critical for soldering
- · Check local plumbing codes for restrictions

Part No.	Size	UOM /Each
0803408	2 oz.	
0803407	8 oz.	
0803517	16 oz.	

Lenox[®] Tinning Paste Flux

 Critical for soldering Petroleum based lead free flux with metals for pre-tinning copper

		and the second s
		UOM
Part No.	Size	/Each
0803516	1.7 oz.	

Lenox[®] Stainless Steel Liquid Flux

- Formulated for soldering stainless steel and high-chrome alloys
- Added bi-fluoride element increases etching ability
- Excellent across a broad range of base metals, solders, and temperatures
- Exerts a strong scavenging action to remove oxide coatings and other impurities
- · Exhibits excellent capillary action

Part No. Size 0803409 4 07 Lenox[®] General Purpose

Liquid Flux

- Formulated for soldering Stainless Steel, Monel, High-Chrome, Alloys, Inconel, Nickel, Copper, Brass, Ferrous Alloys and many other metals
- · Excellent across a broad range of base metals, solders, and temperatures • Exerts a strong scavenging action to
- remove oxide coatings and other impurities · Exhibits excellent capillary action

Part No.	Size	UOM /Each
0803410	4 oz.	

Lenox[®] Silver Brazing Flux

- · General purpose brazing fluid
- · Brazes copper, brass, nickel, carbon steel and precious metals

		UOM /Each
Part No.	Size	/Each
0803518	4 oz.	

Brazing Alloys LENOX

Lenox[®] Brazing Rods - 0%

- 0% silver content, 7.25% phosphorus, balance copper · Very fluid, medium temperature brazing alloy
- erature 1310° 1500°E

• weiting te	inperature. 1310	- 1500 F	
Part No.	Size	Number of Rods	UOM /Each
0803404	1# tube	28	
0803500	1/2# tube	14	
0803501	1/4# tube	7	

Lenox[®] Brazing Rods -5% Silver

- 5% silver content, 6% phosphorus, balance copper · Similar to 15% silphos with the ability to fill gaps and form fillets without adversely affecting strength Melting temperature: 1190° - 1500°F

Part No.	Size	Number of Rods	UOM /Each
0803403	1# tube	28	
0803502	1/2# tube	14	
0803503	1/4# tube	7	
	Dura - ins an D	a da	

Lenox[®] Brazing Rods -6% Silver

- 15% silver content, 5% phosphorus, balance copper · Similar to 5% silphos but with a lower liquids tem-
- perature for an even, more ductile joint Melting temperature: 1190° - 1500°F

		Number	UOM
Part No.	Size	of Rods	/Each
0800056	1# tube	28	
0803504	1/2# tube	14	
0803505	1/4# tube	7	
-			

Lenox[®] Brazing Rods -15% Silver

- 15% silver content, 5% phosphorus, balance copper.
- Similar to 5% silphos but with a lower liquids temperature for an even, more ductile joint
- Melting temperature: 1190° 1500°F

Part No.	Size	Number of Rods	UOM /Each
0803401	1# tube	28	
0803506	1/2# tube	14	
0803402	1/4# tube	7	

Lenox[®] Brazing Alloys

 Cadmium free silver brazing wire · Very high strength joints

UOM

/Each

	([N	1	1	1
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1	1	4	D	Y	1

Part No.		Size	UOM /Each
0803509	45%	5 troy oz.	
0803508	45%	3 troy oz.	
0803507	45%	1 troy oz.	
0803512	56%	5 troy oz.	
0803511	56%	3 troy oz.	
0803510	56%	1 troy oz.	

Lenox[®] Industrial Lead Free Babbit

· Grad "A" virgin metal for tinning, pot sweetening



- and any other specialized applications · Soft alloy used to line bearings for manufacturing
- and industrial use

Part No.			UOM /Each
0803521	#3 babbit	#5 sm ingot	
0803522	Grade 2	#5 sm ingot	
0803523	Grade 2	#23 lg ingot	
0803524	4X Nickel	#5 sm ingot	
0803525	#1 Bar	Pure tin	

Abrasive Cloth Mesh & Sand LENOX

Lonov[®] Moch Cloth

 Grain bonde Lasts longer Fully waterp 	d on both sides than sand cloth roof gritty residue),
Part No.	Description	Price /Each
0803411	25 yd. Mesh Cloth	\$18.96
0803412	10 yd. Mesh Cloth	6.46
0803413	2 yd. Mesh Cloth	1.45

fastenal.com

11-16 Welding

0803515

8 oz.

16.07

Abrasives, Brushes, Acces., Mig & Plasma Consumables

Abrasive	Cloth Mesh	
& Sand (Cont.	
LEN		
	and Cloth	
	efficient abrasive.	
Flexible cloth		
	nt resin coating.	
 Long lasting v 	vith superior performance	
Davit Ma	Description	Price
Part No. 0803414	25 yd. Sand Cloth	/Each \$7.07
0803415	10 yd. Sand Cloth	3.07
0803514	5 yd. Sand Cloth	2.24
0803416	2 yd. Sand Cloth	0.73
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Fitting B	rusnes	
LEN		
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Leliox P	remum brushe	3
	LENOX	All Common
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Pn.	0803422 Mr. C	C 484-
	Dn	0803423
		. 0000420
222		
1 1 1 1 1		
	17	
Pn. 0803424		
		Price
Part No.	Description	/Each
0803417	1/2" Fitting Brush	\$1.77
0803418	3/4" Fitting Brush	1.87

Part No.	Description	/Each
0803417	1/2" Fitting Brush	\$1.77
0803418	3/4" Fitting Brush	1.87
0803419	1" Fitting Brush	2.33
0803420	1-1/4" Fitting Brush	2.53
0803421	1-1/2" Fitting Brush	2.80
0803422	2" Fitting Brush	3.23
0803423	4-in-1 Fitting Brush	8.27
0803424	4" Acid Brush	1.40

Accessories

Lenox[®] Sterling[™] Cold Coat

 Non-toxic ColdCoat[™] slows the transfer of heat in metal, wood, plastics and most other surfaces during the soldering, brazing or welding process.
 Patented freeze-stable solution



resists separation even if subjected to freezing temperatures.

		Price
Part No.	Description	/Each
0803425	32 oz. Sterling Cold Coat Paste	\$25.39
0803426	32 oz. Sterling Cold Coat Spray	16.86

Eliminate tubing for	s burrs a	nd pre			Price
Part No.		De	escription		/Each
0803520			10 pcs	9	\$25.39
plete tra Comple	certifica aceability ately free ny or nick	tion, u , of kel	nit lot number ensu		COM- Price /Each
ESA	o [®] Cor	mpa	tible Parts	and the second se	
		size			e Price /Each
Tweco	D [®] Cor	Size	Type	Qty.	/Each
Tweco Part No. #1 MIG Gu 0806100	Vendor No. Jn 11-23	Size	Type 11-23	Qty. 25	/Each
Part No. #1 MIG Gu 0806100	D [®] Cor (1997) Vendor No. Jn 11-23 11-30	Size .023" .030"	Type 11-23 11-30	Qty. 25 25	/Each \$0.73
Tweco Part No. #1 MIG Gu 0806100 0806101 0806102	Vendor No. 11-23 11-30 11-35	Size .023" .030" .035"	Type 11-23 11-30 11-35	Qty. 25 25 25	/Each \$0.73 0.68 0.63
Part No. #1 MIG Gu 0806100	D [®] Cor (1997) Vendor No. Jn 11-23 11-30	Size .023" .030"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated,	Qty. 25 25 25 25	/Each \$0.73 0.68 0.63 0.76
Part No. #1 MIG Ga 0806100 0806101 0806102 0806103 0806103	Vendor No. 11-23 11-30 11-35 11-45 21-37F	Size .023" .030" .035" .045 3/8"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length	Qty. 25 25 25 25 5	/Each \$0.73 0.68 0.63 0.76 9.43
Part No. #1 MIG Gu 0806100 0806101 0806102 0806103 0806103 0806141 0806140	Vendor No. 11-23 11-30 11-35 11-45 21-37F 21-50	Size .023" .030" .035" .045 3/8" 1/2"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated	Qty. 25 25 25 5 5	/Each \$0.73 0.68 0.63 0.76 9.43 14.20
Part No. #1 MIG Ga 0806100 0806101 0806102 0806103 0806103	Vendor No. 11-23 11-30 11-35 11-45 21-37F	Size .023" .030" .035" .045 3/8"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated	Qty. 25 25 25 5 5	/Each \$0.73 0.68 0.63 0.76 9.43 14.20
Part No. #1 MIG Gu 0806100 0806101 0806102 0806103 0806104 0806104 0806104 0806104 0806104	Vendor No. Jn 11-23 11-30 11-35 11-45 21-37F 21-50F	Size .023" .030" .035" .045 .3/8" 1/2" 1/2"	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Flush Tip Length	Qty. 25 25 25 5 5 5	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43
Part No. #1 MIG Get 0806100 0806101 0806102 0806103 0806141 0806140 0806142 0806170	Vendor No. Jn 11-23 11-30 11-35 11-45 21-37F 21-50 21-50F 51	Size .023" .030" .035" .045 3/8" 1/2"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated	Qty. 25 25 25 5 5	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43
Part No. #1 MIG Gu 0806100 0806101 0806102 0806103 0806104 0806104 0806104 0806104 0806105 0806106 0806107 #2 MIG Gu	Vendor No. 11-23 11-30 11-35 11-45 21-37F 21-50F 21-50F 51 Jn	Size .023" .030" .045 3/8" 1/2" 1/2" N/A	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Flush Tip Length Tip Adapter	Qty. 25 25 25 5 5 5 5 5	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10
Part No. #1 MIG Gu 0806101 0806103 0806101 0806103 0806104 0806103 0806104 0806105 0806106 0806170 #2 MIG Gu 0806170 #2 MIG Gu 0806170	Vendor No. JI 11-23 11-30 11-35 11-45 21-37F 21-50 21-50F 51 JI 14-23	Size .023" .030" .045 3/8" 1/2" 1/2" N/A .023"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip	Qty. 25 25 25 5 5 5 5 25	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10 \$0.60
Part No. #1 MIG Ge 0806100 0806101 0806102 0806103 0806104 0806104 0806105 0806106 0806110 0806170 #2 MIG Ge 0806110 0806111	Vendor No. JI 11-30 11-35 11-45 21-37F 21-50 21-50F 51 JI 14-23 14-30	Size .023" .030" .045 3/8" 1/2" 1/2" N/A .023" .030"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-30	Qty. 25 25 25 25 5 5 5 25 25 25 25 25 25 25 25 25 25 25	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10 \$0.60
Part No. #1 MIG Gu 0806100 0806101 0806102 0806103 0806141 0806140 0806142 0806170 #2 MIG Gu 0806111 0806110 0806111 0806112	Vendor No. Jn 11-23 11-30 11-35 11-45 21-37F 21-50F 21-50F 51 Jn 14-23 14-30 14-35	Size .023" .030" .035" .045 3/8" 1/2" 1/2" N/A .023" .030" .035"	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-30 14-35	Qty. 25 25 25 25 5 5 5 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10 \$0.60 0.65 0.65
Part No. #1 MIG Gu 0806100 0806100 0806101 0806102 0806103 0806141 0806140 0806142 0806170 #2 MIG Gu 0806170 #2 MIG Gu 0806111 0806111 0806111 0806111 0806112 0806113	Vendor No. 11-23 11-30 11-35 11-45 21-37F 21-50F 21-50F 51 14-23 14-23 14-30 14-35 14-45	Size .023" .030" .045 3/8" 1/2" N/A .023" .045" .030" .035"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Contact Tip 14-30 14-35 14-45	Qty. 25 25 25 25 5 5 5 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10 \$0.60 0.65 0.65
Part No. #1 MIG Gu 0806100 0806101 0806102 0806103 0806104 0806104 0806105 0806106 0806107 #2 MIG Gu 0806110 0806110 0806110 0806110 0806111 0806112 0806113 0806114	Vendor No. 11-23 11-30 11-35 11-45 21-37F 21-50F 21-50F 51 14-23 14-35 14-45 14-415	Size .023" .030" .045 .3/8" 1/2" 1/2" N/A .023" .030" .045" 1/16"	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated Flush Tip Length Nozzle Self-Insulated Rozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-35 14-45 Contact Tip	Qty. 25 25 25 25 5 5 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10 \$0.60 0.65 0.65 0.65
Tweck Part No. #1 MG Gu 0806101 0806102 0806103 0806103 0806110 0806140 0806140 0806140 0806170 #2 MIG Gu 0806170 #2 MIG Gu 0806110 0806110 0806111 0806111 0806111 0806113 0806113 0806114 0806116	Vendor No. JI 11-23 11-30 11-35 11-45 21-37F 21-50 21-50F 51 JI 14-23 14-30 14-35 14-415 14-415 14-415	Size .023" .030" .045 .045 .045 .045 .045 1/2" 1/2" .045" 1/2" .030" .033" .045" 1/16" .023"	Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Rush Tip Length Tip Adapter Contact Tip 14-30 14-35 14-45 Contact Tip Contact Tip Contact Tip	Qty. 25 25 25 25 25 5 5 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25 25	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10 \$0.60 0.65 0.65 0.65 0.65 0.65 0.65 0.65
Part No. #1 MIG GG 0806100 0806100 0806101 0806102 0806103 0806110 080612 0806142 0806110 0806110 0806110 0806111 0806112 0806113 0806114 0806116 0806116 0806116 0806116	Vendor No. Jn 11-23 11-30 11-35 11-45 21-37F 21-50F 21-50F 51 Jn 14-23 14-30 14-35 14-45 14-16 14-176 14-176 14-176	Size .023" .030" .045 .045 .045 .045 .1/2" 1/2" N/A .030" .030" .030" .033" .033"	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Contact Tip 14-30 14-35 14-45 Contact Tip Contact Tip Contact Tip Tapered Contact Tip Tapered	Qty. 25 25 25 25 25 5 5 5 25	/Each \$0.73 0.66 0.63 0.76 9.43 14.20 7.43 3.10 \$0.66 0.65 0.65 0.65 0.65 0.65 0.65 0.65
Part No. #1 MIG Gu 0806100 0806100 0806101 0806102 0806103 0806141 0806140 0806142 0806170 #2 MIG Gu 0806110 0806111 0806111 0806111 0806111 0806113 0806117 0806113 0806117 0806113	Vendor No. Jn 11-23 11-30 11-35 11-45 21-37F 21-50F 21-50F 21-50F 51 Jn 14-23 14-30 14-35 14-45 14-45 14-116 14T-30 14T-35	5 Size .023" .030" .045 3/8" 1/2" 1/2" 1/2" N/A .023" .045" .045" .045" .045" .045" .045" .033"	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-30 14-35 14-45 Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered	Oty. 25 25 25 25 5 5 25	/Each \$0.73 0.66 0.63 0.76 9.43 14.20 7.43 3.10 \$0.66 0.65 0.65 0.65 0.65 0.65 0.65 0.65
Part No. #1 MIG Gu 0806100 0806101 0806102 0806103 0806104 0806104 0806104 0806104 0806105 0806106 0806107 #2 MIG Gu 0806170 #2 MIG Gu 0806110 0806111 0806113 0806113 0806114 0806115 0806116 0806117 0806118 0806119	Vendor No. 11-23 11-30 11-35 11-45 21-37F 21-50F 21-50F 51 14-23 14-30 14-35 14-45 14-116 14T-23 14-735 14T-45	Size .023" .030" .045 .3/8" 1/2" 1/2" N/A .023" .045" 1/16" .023" .045" 1/16" .023" .045"	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Rozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-35 14-45 Contact Tip Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered Contact Tip Tapered	Oty. 25 25 25 25 5 5 5 25	/Each \$0.73 0.68 0.63 0.76 9.43 14.20 7.43 3.10 \$0.66 0.65 0.665 0.665 0.67 0.68 1.01
Part No. #1 MIG Gu 0806101 0806102 0806103 0806104 0806101 0806102 0806103 0806110 0806111 0806110 0806111 0806110 0806111 0806112 0806113 0806114 0806115 0806116 0806117 0806118 0806113 080613	Vendor No. JI 11-23 11-30 11-35 11-45 21-30F 21-50F 21-50F 51 JI 14-23 14-35 14-45 14-16 14-735 14-45 14-16 141-23 14-735	Size .023" .030" .045 3/8" 1/2" 1/2" N/A .023" .035" .045" 1/16" .023" .030" .035" .045" 1/16" .023" .030" .045" .0	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Flush Tip Length Nozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-30 14-35 14-45 Contact Tip Contact Tip Tapered Contact Tip Tapered	Oty. 25 25 25 5 5 5 25	/Each \$0.73 0.66 0.63 0.76 9.43 14.20 7.43 3.10 \$0.66 0.65 0.65 0.65 0.66 0.65 0.65 0.66 0.65 0.65
Part No. #1 MIG Gu 0806100 0806101 0806101 0806101 0806101 0806103 0806104 0806105 0806106 08061070 #2 MIG Gu 0806110 0806112 0806113 0806114 0806115 0806116 0806117 0806118 0806118 0806119 0806146	Vendor No. JI 11-23 11-30 11-35 11-45 21-30F 21-50F 21-50F 51 JI 14-23 14-30 14-35 14-416 14-73 14-35 14-416 14-73 14-735 14-145 14-735 14-7555 14-7555 14-7555 14-7555 14-75555	Size .023" .030" .035" .045 3/8" 1/2" 1/2" N/A .023" .030" .035" .045" 1/2" .030" .035" .045" .045" .045" .045" .045" .045" .045" .045	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Nozzle Self-Insulated Nozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-30 14-35 14-45 Contact Tip Tapered Contact Tip Tapered Nozzle Nozzle	Oty. 25 25 25 25 5 5 5 25 5 5	/Each \$0.73 0.68 0.66 0.76 9.43 14.20 7.43 3.10 \$0.60 0.65 0.65 0.65 0.65 0.65 0.65 0.65
Part No. #1 MIG Gu 0806101 0806102 0806103 0806104 0806107 0806110 0806111 0806110 0806111 0806110 0806111 0806112 0806113 0806114 0806115 0806116 0806117 0806118 0806113 0806114 0806113 0806114 0806113 0806114 0806113 0806114 0806113 0806114 0806113 0806114 0806113 0806114 0806113	Vendor No. JI 11-23 11-30 11-35 11-45 21-30F 21-50F 21-50F 51 JI 14-23 14-35 14-45 14-16 14-735 14-45 14-16 141-23 14-735	Size .023" .030" .045 3/8" 1/2" 1/2" N/A .023" .035" .045" 1/16" .023" .030" .035" .045" 1/16" .023" .030" .045" .0	Type Type 11-23 11-30 11-35 Contact Tip Nozzle Self-Insulated, Flush Tip Length Nozzle Self-Insulated Flush Tip Length Nozzle Self-Insulated Flush Tip Length Tip Adapter Contact Tip 14-30 14-35 14-45 Contact Tip Contact Tip Tapered Contact Tip Tapered	Oty. 25 25 25 5 5 5 25	/Each \$0.73 0.66 0.63 0.76 9.43 14.20 7.43 3.10 \$0.66 0.65 0.65 0.65 0.66 0.65 0.65 0.66 0.65 0.65

Tweco[®] Compatible Parts Cont.

Part No.	Vendor No.	Size			Price /Each
0806176	52FN	N/A	Туре		
0806176	52FIN	IN/A	Tip Adapter	5	5.50
			Replaces 52 so		
			#4 Nozzles Can,		
			be Used on#2		
0806222	62A-60	N/A	Conductor Tube 60°	1	15.86
	42-3035-15		Liner	1	11.23
	42-4045-15		Liner	1	11.72
	42N-3035-1	5.035"	Teflon Liner for	1	29.29
#4 MIG G	-				
0806110	14-23	023"	Contact Tip	25	\$0.60
0806111	14-30	.030"	14-30	25	0.65
0806112	14-35	.035"	14-35	25	0.65
0806113	14-45	.045"	14-45	25	0.65
0806153	14-52	.052"	Contact Tip	25	0.60
0806114	14-116	1/16"	Contact Tip	25	0.60
0806120	14H-35	.035"	HD contact Tip	25	0.82
0806121	14H-45	.045"	HD contact Tip	25	0.80
0806180	14H-52	.052"	HD contact Tip	25	0.81
0806122	14H-116	1/16"	HD contact Tip	25	0.81
0806123	14H-564	5/64"	HD contact Tip	25	0.82
0806116	14T-23	.023"	Contact Tip Tapered	25	0.97
0806117	14T-30	.030"	Contact Tip Tapered	25	0.88
0806118	14T-35	.035"	Contact Tip Tapered	25	1.01
0806119	14T-45	.045"	Contact Tip Tapered	25	1.01
0806147	23-37	3/8"	Nozzle Self-Insulated		10.26
0806149	23-62	5/8"	Nozzle Self-Insulated		9.14
0806155	24A-50	1/2"	Nozzle	5	3.06
0806158	24A-62	5/8"	Nozzle	5	4.08
0806159	24A-62SS	5/8"	Nozzle Short-Stop	5	4.08
0806139	24CT-62S	5/8"	Nozzle CT Style	25	5.58
	24CT-025 24AT37SS	3/8"	Nozzle Adj. Taper SS		9.40
0806183	24AI 3755 34A	3/8 N/A	Insulator	5	1.36
0806193	34A 34CT	N/A	Insulator CT	5 5	8.36
0806179	54A	N/A	Tip Adapter Conductor Tube 45°	5	2.78
0806224	64A-45	N/A			18.83
0806223	64A-60	N/A	Conductor Tube 60°	1	19.34
	44-3545-15		Liner	1	12.45
0806209	44-116-15	1/16"	Liner	1	12.45
	44-564-15		Liner	1	20.53
	44N-3545-1		Teflon Liner for	1	29.72
0806215	44N-116-15	1/16"	Teflon Liner for	1	50.04
			Aluminum Wire		

Plasma Consumables



Esab® Compatible Parts

Part No.	Vendor No.	Description	Case Qtv.	Price /Each
Part No. PT-27 Tor	-	Description	case Qiy.	/Each
0809000	21616	Heat Shield	1	\$18.08
0809001	33369	50-70 Amp Nozzle	10	4.22
0809002	33418	80 Amp Nozzle	10	4.22
0809003	33367	Swirl Baffle	5	11.05
0809004	33366	Electrode	10	9.05
0809005	21619	Valve Pin	10	4.37
0809006	85W51	O-Ring	10	1.01
0809007	21610	Torch Body	1	298.65
PT-31, 31L	X 31XT			
0809010	18204	Shield Cup, XL	10	\$9.40
0809011	20282	Heat Shield	1	16.83
0809012	18866	Tip, 30 amp	10	2.52
0809013	19682	Tip, XL, 30 amp	10	4.63
0809014	20079	Tip, XL, 50 amp	10	3.04
0809015	18785	Swirl Baffle	10	7.17
0809016	20463	Swirl Baffle	10	9.72
0809017	18205	Electrode	10	9.83
0809018	19683	Electrode, XL	10	17.71
0809019	950790	O-Ring	10	1.32
0809020	20072	TMT-31 Hand Torch Hea	ad 1	297.68
0809021	20324	Plunger, XT	5	5.12
0809022	20862	Electrode	10	11.43
0809023	20860	Tip, 30 amp, XT	10	4.41
0809024	21008	40 Amp Tip, XT	10	4.41
0809025	20861	Tip, 50 amp, XT	10	4.41
0809026	19679	Seat	1	70.75
				4 4 7

The : symbol after a price denotes that it is a Direct Ship Product (DSP) and shipping, availability & lead times may vary.

MIG, TIG & Plasma Consumables

PLASMA CONSUMABLES & TIG CONSUMABLES

Plasma Consumables Cont.

Hypertherm[™] Compatible Parts



	Vendor			Price
Part No.	No.	Description Cas	e Qty.	/Each
PAC 110 1				
0806600	020218	Retaining Cap	1	\$17.80
0806601	020381	Nozzle, Extended	10	3.88
0806602	020382	Electrode, Extended	10	6.76
0806603	020219	Nozzle, 20 amp, std.	10	2.86
0806604	020220	Electrode, std.	10	6.37
0806605	020239	Swirl Ring	5	20.52
PAC 120 T	orch MA	X 40CS/42/43		
0806610	020930	Retaining Cap	1	\$16.89
0806611	020350	Nozzle, 40 amp, std.	10	6.44
0806612	020351	Air Electrode	5	17.36
0806613	040016	O-Ring	10	0.28
0806614	020361	Swirl Ring	5	18.14
		X 70/80/100		
0806677	020563	Extended Nozzle	5	\$4.94
0806678	020339	Gouging Nozzle	1	9.97
0806679	020203	40 amp Nozzle	5	3.48
0806680	020345	80 amp Nozzle	5	3.96
0806681	020195	100 amp Nozzle	5	3.48
0806682	020397	80 amp, Shielded Nozzl	e 5	3.48
0806683	020337	100 amp, Shielded Nozz		3.48
0806684	020396	40 amp, Shielded Nozzl	e 5 1	3.74
0806674	020184	Retaining Cap		24.10
0806675 0806676	020336	Shielded Cap	1	39.28
0806676	020490 020334	Shield Cap, 40 amp Machine Shield, 100 am	1 p 1	68.97 16.96
0806671	020334	Hand Shield	р I 1	28.14
0806672	020335	Machine Shield	1	28.14
0806670	020492	Deflector Shield	1	23.09
0806685	020333	Swirl Ring	5	21.23
0806689	020194	O-ring	10	1.06
0806686	020018	Extended Electrode, Air		8.46
0806687	020193	Electrode, Nitrogen	5	7.08
0806688	020193	Electrode, Air	5	8.03
		X 40/HT40		0.00
0806620	020200	Retaining Cap, Tapered	1 1	\$13.97
0806621	020104	Retaining Cap, Wtd.	1	10.74
0806622	020197	Nozzle, Tapered 40 am	o 10	2.43
0806623	020115	Nozzle, Std. 40 amp	10	2.19
0806624	020102	Nozzle, Machine	10	2.31
		Torch, std. 40 amp		
0806625	020101	Swirl Ring	5	14.16
0806626	020103	Electrode	10	5.55
		WERMAX 800 [®]		
0806642	120303	Deflector Ring	5	\$11.97
0806614	020361	Swirl Ring	5	18.14
0806613	040016	O-Ring	10	0.28
0806645	120282	50 amp, Shielded Nozzle	5	3.63
0806646	020395	Unshielded Nozzle	10	3.40
0806647	120281	50 amp, Gouging Shield	5	8.11
0806648	120304	Extended Nozzle	5	4.17
0806649		Extended Nozzle, Hand He		4.80
0806652	020546	Extended Nozzle	5	4.86
0806612	020351	Air Electrode	5	17.36
0806653	020547	Extended Electrode	5	20.69
0806640	120283	50 amp Heat Shield	5	28.34
0806641	120326	Machine Torch Shield	5	31.51
0806643	120302	Gouging Shield, 50 Amp	5	24.20
0806644	120301	Retaining Cap	5	47.71
0806650	027055	Lubricant	1	7.15

Tig Consumables



HW-17, 150 Amp TIG Torch

- The industry standard for reliability
 and durability
- Rugged construction provides trouble free operation with low maintenance
- Quick electrode release for fast set-up of changeover
- Gas lens available for improved shielding and better weld quality
- Hard body w/HFC[™] provides superior heat and abrasion resistance
- One piece cable & hose assembly
- 75° head angle
- Includes long cap

			Cable	Price
F	Part No.	Gas Valve	Lgth.	/Each
(0817006	Yes	12-1/2'	\$92.66
(0817007	Yes	25'	136.21

HW-26, 200 Amp TIG Torch

- Advanced design provides greater current capacity
- Patented ribbed handle for efficient heat dissipation and sure grip
- Quick electrode release for fast set-up
 of changeover
- Gas lens available for improved shielding and better weld quality
- Hard body w/HFC[™] provides superior heat and abrasion resistance
- One piece cable & hose assembly
- 75° head angle
- Includes long cap

Part No.	Gas Valve	Cable Lgth.	Price /Each
0817009	No	25'	\$285.37
0817011	Yes	25'	325.52

HW-18, 350 Amp TIG Torch

- The industry standard water-cooled general purpose tig torch
- Ideal for production welding
- Lightweight reduces operator fatigue
 Watertight brazed, closed cooling sys-
- tem
- Gas lens available for improved shielding
- Hard body w/HFC[™] provides superior heat and abrasion resistance for the longest life
- Units shown have no gas shut-off valve
- 60° Head on torch Includes long cap

0817015

 Cable
 Price

 Part No.
 Lgth.
 /Each

 0817014
 12-1/2'
 \$198.29

25'

210.48

Tig Torch Parts Kits



Kit for HW-17,18, or 26 series torches

		Vendor	Price
Part No.	Description	No.	/Each
0817160	Tig Accessory Kit	999126	\$42.61

Comes with 1 ea of the following iter				
Part No.	Description	Vendor No.	Price /Each	
0817073	Short Torch Cap	57Y04	\$2.71	
0817020	1/16 Collet	10N23	1.46	
0817021	3/32 Collet	10N24	1.46	
0817022	1/8 Collet	10N25	1.46	
0817026	1/16 Collet Body	10N31	3.44	
0817027	3/32 Collet Body	10N32	3.44	
0817028	1/8 Collet Body	10N28	3.44	
0817040	#5 Gas Cup	10N49	2.14	
0817041	#6 Gas Cup	10N48	2.14	
0817043	#8 Gas Cup	10N46	2.14	
0805453	1/16" x 7" Lan Tungsten	796F58	1.67	
0805455	3/32" x 7" Lan Tungsten	796F63	3.25	
0805457	1/8" x 7" Lan Tungsten	796F68	5.68	

Tig Torch Parts Parts for 17, 18, 26 series Torches



	Vendor		Price
Part No.	No.	Size	/Each
Collets			
0817018	10N21	.020"	\$1.46
0817019	10N22	.040"	1.46
0817020	10N23	1/16"	1.46
0817021	10N24	3/32"	1.46
0817022	10N25	1/8"	1.46
0817023	10N20	5/32"	1.59
Collet Bodies	, Standard		
0817024	10N29	.020"	\$3.44
0817025	10N30	.040"	3.44
0817026	10N31	1/16"	3.44
0817027	10N32	3/32"	3.44
0817028	10N28	1/8"	3.44
0817029	406488	5/32"	3.44
Collet Bodies	, Gas Lens		
0817030	45V29	.020"	\$7.08
0817031	45V24	.040"	8.07
0817032	45V25	1/16"	8.07
0817033	45V26	3/32"	8.07
0817034	45V27	1/8"	8.07
0817035	45V28	5/32"	8.07

Part No.	Vendor No.	Description	Case Qty.	Price /Each
Gas Cups	- Alumina	- Standard Body		
0817101	105Z43	#4	10	\$5.21
0817102	105Z42	#5	10	5.21
0817103	105Z44	#6	10	5.21
0817104	105Z45	#7	10	5.21
0817105	08N78	#8	10	5.40
Gas Cups	- Alumina	for Gas Lens Bo	dy	
0817039	10N50	Size 4 ,1/4" Bore	10	\$2.14
0817040	10N49	#5 Gas Cup	10	2.14
0817041	10N48	#6 Gas Cup	10	2.14
0817042	10N47	Size 7 ,7/16" Bore	10	2.14
0817043	10N46	#8 Gas Cup	10	2.14
0817044	10N45	Size 10 ,5/8" Bore	10	2.14
0817045	10N44	Size 12 ,3/4" Bore	10	2.14
Gas Cups	- Lava - S	tandard Body		
0817046	54N18	Size 4 ,1/4" Bore	10	\$2.17
0817047	54N17	Size 5 ,5/16" Bore	10	2.17
0817048	54N16	Size 6 ,3/8" Bore	10	2.17
0817049	54N15	Size 7 ,7/16" Bore	10	2.17
0817050	54N14	Size 8 ,1/2" Bore	10	2.17

Part No.	Vendor No.	Description	Price /Each
Gasket/Insula	ator for 17, 18 a	and 26 Series Torches	
0817106	18CG	Insulator	\$2.32

ESAB

Tig Consumables Cont.



Tig Torch Parts Parts for 9 and **20 Series Torches**

	Ve	endor		Price
Part No.			ize	/Each
Collets				
0817107	1:	3N20 .0	20"	\$1.20
0817108)40"	1.20
0817109			/16"	1.20
0817110			/32"	1.20
0817111			/8"	1.20
Collet Bod			/0	1.20
0817112		3N25 .	02"	\$2.17
0817113			40"	2.17
0817114			/16"	2.17
0817115			/32"	2.17
0817116			/8"	2.17
	Collet Bod		/0	2,
0817117			20"	\$7.86
0817118			40"	7.68
0817119			/16"	7.68
0817120			/32"	7.68
0817121			/8"	7.68
			, .	
	Vendor			Price
Part No.	No.	Description	Case Qty.	/Each
		Standard Size	10	AO 1
0817122	13N08	#4	10	\$2.19
0817123	13N09	#5	10	2.1
0817124	13N10	#6	10	2.19
0817125	13N11	#7	10	2.19
0817126	13N12	#8	10	2.19
0817127	13N13	#10	10	2.19
		Gas Lens Size	10	A 1 -
0817055	13N14	Size 4,1/4" bore		\$1.76
0817056	13N15	Size 5,5/16" bor		1.76
0817057	13N16	Size 6,3/8" bore		1.76
0817058	13N17	Size 7,7/16" bor		1.70
0817059	13N18	Size 8,1/2" bore		1.70
0817060	13N19	Size 10,5/8" bor	e 10	1.76
		Gas Lens Size	10	¢4 7
0817055 0817056	13N14	Size 4,1/4" bore		\$1.76
	13N15	Size 5,5/16" bor		1.70
0817057	13N16	Size 6,3/8" bore		1.70
0817058	13N17	Size 7,7/16" bor		1.70
0817059	13N18	Size 8,1/2" bore		1.70
0817060	13N19	Size 10,5/8" bor	e 10	1.76
	Lava, Star	#4	10	00 4
0817128	53N58		10	\$2.17
0817129	53N59	#5	10	2.17
0817130 0817131	53N608 53N61	#6	10 10	2.17
0817131	231/01	#7	10	2.1
	Vend	dor		Price
Part No.	No		iption	/Each
		and 20 Series To		
	5988			\$2.10

Gasket/Ins	ulator for 9 a	nd 20 Series Torches	
0817132	598882	598882 insulator	
Back Caps	for Torches		
0817070	41V33	short for 9 & 20 torch	\$3.62
0817071	41V35	med. for 9 & 20 torch	3.61
0817072	41V24	long for 9 & 20 torch	5.17
0817073	57Y04	Short Torch Cap	2.71
0817074	57Y02	long for 17, 18, & 26 torch	2.52
Power Cab	le Adapters	for Torches	
0817075	105Z57	for 9 & 17 torch	\$22.78
0817076	45V11	for 18 & 20 torch	13.45
0817077	45V62	for 26 torch	12.28

Tungsten Electrodes

		Tungsten El	ectrodes 10 parat	- A Line Line
Part No.	Diameter	Color Code	Dire Ohi	Price /Each
2% Thoriat		Code	Pkg. Qty.	/Each
0805420	1/16" x 3"	Red Tip	10	\$1.88
0805422	1/10 × 0	Red Tip	10	2.12
0805424	3/32" x 3"	Red Tip	10	7.40
0805426	0,01 X 0	Red Tip	10	4.58
0805428	1/8" x 7"	Red Tip	10	6.90
Pure Tungs				0.00
0805440	1/16" x 3"	Green Tip	10	\$1.41
0805442	1/16" x 7"	Green Tip	10	1.56
0805444	3/32" x 3"	Green Tip	10	2.31
0805446	3/32" x 7"	Green Tip	10	3.08
0805448	1/8" x 7"	Green Tip	10	5.26
Lanthanate	ed Tungsten			
0805453	1/16" x 7"	Gold Tip	10	\$1.67
0805455	3/32" x 7"	Gold Tip	10	3.25
0805457	1/8" x 7"	Gold Tip	10	5.68
Ceriated Tu	Ingsten			
0805469	1/16" x 7"	Orange Tip	10	\$2.10
0805471	3/32" x 7"	Orange Tip	10	4.32
0805473	1/8" x 7"	Orange Tip	10	8.01
Zirconiated	d Tungsten			
0805477	1/16" x 7"	Brown Tip	10	\$8.47
0805479	3/32" x 7"	Brown Tip	10	14.85
0805481	1/8" x 7"	Brown Tip	10	24.59
Tungstens	s are sold o	nly in full pa	ckages of 10).

Gas Cutting Torch Packages



The GT-250 Outfit provides exactly the right combination of medium duty components for production welding, heating, brazing and cutting.

Torch has heavy-duty, rear mounted throttle valves. Ideal for professional repair shops, auto work, maintenance jobs and farm applications. Comes with CGA540 Oxygen & CGA300 or CGA-510 Acetylene Regulator fittings

Max Welding Thickness - 3/8" Max Cutting Thickness - 4"

Max Heating output - 70 cfh acet (102,000 BTU)

		Price
Part No.	Description	/Each
0810463	GT-250 Deluxe	\$332.30

The GT-250 Outfit comes with:

Part No.	Description	Price /Each
0810472	W-250 Torch Body	\$127.41
0810469	CW-250 Cutting Attachment	147.81
0811202	Cutting tip for 1-1/2"	12.82
0810442	#6 Welding Head	39.70
0810489	Oxygen Regulator	104.04
0810483	Acet Reg CGA 510	104.04
0810250	Single Flint, Flat File	2.31
0800452	Goggles	10.41
0810009	25' x1/4" Twin Hose Grade T	40.81

GT-350

A Heavy Duty Torch package includes 2-1/2" gauges on ESAB R-72 Regulators. A CW-300 cutting attachment with Ease-On Oxygen valves. Smooth, dependable performance over a considerable operating range makes this heating and cutting.



Gas Apparatus

an excellent choice for general purpose welding,

- Max Welding Thickness 1"
- Max Cutting Thickness 8"

Max Heating output - 200 cfh acet (294,000 BTU)

		Price
Part No.	Description	/Each
0810464	GT-350 Deluxe	\$510.55

The GT-350 Outfit comes with 1 ea of the following:

		Price
Part No.	Description	/Each
0810473	W-300 Torch Body	\$143.82
0810471	CW-300 Cutting Attachment	171.19
0811202	Cutting tip for 1-1/2"	12.82
0810454	#15 Welding Head	42.86
0810507	Oxy Regulator	111.02
0810506	Acet Regulator	111.02
0810250	Single Flint, Flat File	2.31
0800452	Goggles	10.41
0810009	25' x1/4" Twin Hose Grade T	40.81

OXWELD Trade Master Outfit

The OXWELD Trade Master Outfit offers a superior heavy duty combination of welding and cutting components. It handily accomplishes any craftsman's tasks and is equally versatile for contractors, general shops, maintenance, field applications, and



trade schools. It is particularly popular among journeyman users.

		Price
Part No.	Description	/Each
0805817	Trade Master DLX 540/510	\$643.07

Precision Master Outfit

With lightweight and easily handled components, the Precision Master Outfit is the best selection for professional jewelry work, metal sculpturing, light duty repair and maintenance work on aircraft frames, auto bodies, and mufflers.



		Price
Part No.	Description	/Each
0843767	Precision Master DLX with	\$501.61
	Tote and Tanks	

Cutting Torch Components





CUTTING, STRAIGHT, MISC. & CUTTING TORCHES & COMPONENTS

Cutting Torch Components Cont. SAF **WH360** Heavy Duty Handle Use with 0810193 Cutting Attachment Interchangeable with Victor[®] 315 torch handle.

Part No. 0810172

W-250 Torch Body

· Ideal for all welding, brazing or medium heating applications in average

Gas Apparatus

- production repair or maintenance work. • Recommended for manual operations requiring speed
- and uninterrupted welding, heating and brazing · Operates on medium pressure acetylene and other
- fuel gases · Gas-mixer - high resistance to backfires, flame
- pops and flashbacks
- Roll stamped permanent identification Extra length Teflon[™] valve packing for improved
- backlash characteristics Used with the CW-250 Cutting attachment
- · Uses W-250 acetylene and fuel gas welding and heating tips and multiflame rosebud heads

Part No.	/Each
0810472	\$127.41

W-300 Torch body

- · Ideal for all welding, brazing or medium heating applications in average production, repair or maintenance work
- · Recommended for manual operations requiring speed and uninterrupted welding, heating and brazing
- · Operates on medium pressure acetylene and other fuel gases
- · Gas-Mixer high resistance to backfires, flame pops and flashbacks
- Roll stamped permanent identification
- Extra Length Teflon[™] valve packing for improved backlash characteristics
- Used with the CW-300 cutting attachment · Uses W-300 acetylene and fuel gas cutting tips, heating tips and rosebud heads

Part No.	Price /Each
0810473	\$143.82

Torch Cutting Attachments CA350

- Medium Duty
- Uses 3-101 Tips
- Use with 0810171 torch body
- Interchangeable with Victor[®] CA1350 cutting attachment.

	Price
Part No.	/Each
0810192	\$89.17

CA780A

- Heavy Duty
- Uses 1-101 Tips
- Use with
- 0810172 torch body
- Interchangeable with Victor[®] CA 2460 cutting attachment

Part No. 0810193

Price

/Each

\$78.00

CW-250 Cutting Attachment

CW-250 cutting attachment fits the W-250 torch handle for oxy-fuel

cutting. Features ease on oxygen control, flip over oxygen lever. Designed for Acetylene or fuel gas cutting. Cuts up to 4" with acetylene or other fuel gases. Uses 4200 series Purox cutting tips. 90 degree head.

- Unique piston-type "O" ring seals provide positive leakproof connections
- Cuts up to 4"
- Operates with all medium pressure fuel gases
- Cutting Range using Acetylene 1/16" to 4"
- Cutting Range using other fuel gases 1/16" to"

Part No.	/Each
0810469	\$147.81

CW-300 Cutting Attachment

- · Adapts to W-300 or W-400 torch bodies for oxy-fuel cutting
- Unique piston-type "O"-ring seals provide positive, leak-proof connections
- · Also effective for pad washing, gouging and rivet washing
- Operates with all medium pressure acetylene and other fuel gases
- Valve packing nut contained under handwheel to reduce stem damage
- Cutting Range using Acetylene 1/16" to 8" • Cutting Range with other fuel gases - 1/16" - 4"
- Uses 4200 Series Cutting Tip
- · Features ease-on oxygen control and flip over oxyaen lever

Part No. /Ea	се	
0810/71 \$171	ch	Part No.
\$171	19	0810471

1

Price

/Each

\$183.98

Straight Cutting Torch

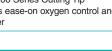


Straight cutting torch, one piece

- · Specifications:
- 21" long
- 90° head
- Top rear lever Uses 1-101 tips
- Similar to Victor[®] ST1600C

Part No. 0810137







Price

/Each

\$111.44

Part No.	Description	Price /Each
0810250	Single Flint, Flat File	\$2.31
0810251	Single Flint, Round File	2.50
0810253	Triple Flint	3.71
0810257	Shoot-a-Lite	14.07

Cutting Torch Accessories Cont.

Replacement Flints



		Price
Part No.	Description	/Pkg
0810256	Single Flint (5 on a Card)	\$1.56
0810259	Triple Flint	1.00
0810252	Single Flint (5 per Plastic Holder)	1.07
0810254	Shoot-A-Lite Flints (10 on a Card)	4.35

- With hose, striker, torch, shut off valve and instructions
- · 2 year limited warranty • 500.000 BTU's
- For use with PROPANE GAS ONLY
- . Use with propane tanks of 20 pounds or larger capacity
- · Used for burning weeds, removing paint, melting ice, preheating asphalt/tar, removing road markings and preheating
- ULL isted
- · Excess flow "Safety Valve" shuts off gas flow if hose is accidentally cut or burnt

Part No.	Description	Price /Each
0810040	Kit with Hose and Striker	\$86.00
0810041	10' Replacement Hose	31.35



large castings for welding

Cutting Torch Accessories Torch Strikers

Gas Apparatus



Part No.	Description	Price /Each	
Self-Ignitin	g Swivel Hand Torches		
0816657	LS20 Self-Igniting 360° Swivel Torch	\$101.84	
0816655	LS10 360° Swivel Torch	81.37	
Swivel Replacement Assembly			
0816658	LS20R Self-Igniting 360° Swivel	\$39.84	
	Torch Replacement Assembly		
0816656	LS10R Swivel Torch Replacement	21.42	
Replacement Burn Tip			
0816674	LS20T Replacement Burn Tip for LS20	\$7.86	

The : symbol after a price denotes that it is a Direct Ship Product (DSP)

and shipping, availability & lead times may vary.

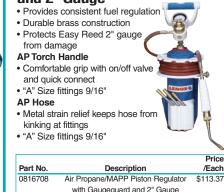


MG 16 MAPP® 16 oz. MAPP[®] gas cylinder. CGA-600 cylinder connection. Non-fillable.

PG14 Propane

14.4 oz. propane cylinder. CGA-600 cvlinder connection. Non-refillable.

Part No.	Description	Price /Each
0800086	PG14 Propane Cylinder	\$4.62
0800087	MG 16 MAPP Gas Cylinder	9.56
0816665	LT92KB Hand Torch Kit Box	100.95



raitino.	Deacription	/Laci
0816708	Air Propane/MAPP Piston Regulator	\$113.37
	with Gaugeguard and 2" Gauge	
0816709	AP Torch Handle	86.26
0816710	(12-1/2') AA Hose	57.06
0816711	(25') AA Hose	97.72

11 - 21Welding

PROPANE TORCHES

Propane Torches Cont.

0 Self-Igniting Hand Torches

		Price
Part No.	Description	/Each
Self-Igniti	ng Torches	
0816663	LT92 Self-Igniting Ultra Swirl Flame	\$104.06
	Hand Torch with Adjustable Flame	
0816661	LT91 Self-Igniting Swirl Flame	94.67
	Hand Torch with Adjustable Flame	
0816666	LT60 Self-Igniting Heat Shrink Hand Torc	h 108.33
0816659	LT90 Self-Igniting Swirl Flame Hand Torc	h 86.01
Replacem	ent Assembly	
0816664	LT92R Self-Igniting Adjustable	\$26.93
	Ultra Swirl Replacement Assembly	
0816662	LT91R Self-Igniting Adjustable	25.83
	Swirl Replacement Assembly	
0816667	LT60R Self-Igniting Heat Shrink	28.25
	Replacement Assembly	
0816660	LT90R Self-Igniting Swirl	22.89
	Flame Replacement Assembly	
Replacem	ent Burn Tip	
0816671	LT92T Replacement Burn Tip for LT92	\$13.93
0816672	LT901T Replacement Burn Tip	7.06
	for LT90 & LT91	
0816673	LT60T Replacement Burn Tip for LT60	10.63

Air Acetylene Accessories **Air Acetylene Piston Regulator** with TANKTOTE Handle, GAUGEGUARD and 2" Gauge (0816695)

- Provides consistent fuel regulation
- Durable brass construction
- Protects Easy Read 2" gauge from damage
- Transport tank easily
- Ergonomically designed for comfort
- Integrated tank key storage AA Torch Handle (0816696)
- · Comfortable grip with on/off valve and guick connect • "A" Size fittings 3/8"
- AA Hose (0816697 & 0816698)
- · Metal strain relief keeps hose from kinking at fittings
- "A" Size fittings 3/8" Price Part No. Description /Fach

	0816695	MC Air Acetylene Piston Regulator	\$126.20	
	with Tanktote Handle, Gaugeguard and 2" Gauge			
0816697 (12-1/2') AA Hose 48.6	0816696	AA Torch Handle	83.67	
	0816697	(12-1/2') AA Hose	48.65	
0816698 (25') AA Hose 80.0	0816698	(25') AA Hose	80.02	

Air Propane/Mapp[®] Kits

*All kits contain 1 of each item shown above. Tip size and quantity vary by kit. See listing below.

LX35P Propane/MAPP[®] Kit

- Piston Regulator
- GAUGEGUARD
- 12-1/2' hose
- LP3 3/8" & LP5 3/4" Swirl Flame Tips*
- LX4P Propane/MAPP[®] Kit
- Piston Regulator
- GAUGEGUARD
- 12-1/2' hose

• LP4 1/2" Swirl Flame Tip* LX300P Propane/MAPP[®] Kit

- Piston Regulator GAUGEGUARD
- 12-1/2' hose
- LP300 3/8" Self-Igniting Swirl Flame Tip*
- LX400P Propane/MAPP[®] Kit
- Piston Regulator
- GAUGEGUARD
- 12-1/2' hose
- LP400 1/2" Self-Igniting Swirl Flame Tip*

Part No.	Description	Price /Each
0816699	LX35P Propane/MAPP Kit	\$372.55
0816700	LX4P Propane/MAPP Kit	284.52
0816701	LX300P Propane/MAPP Kit	319.39
0816702	LX400P Propane/MAPP Kit	287.44

Air Propane/MAPP[®] Tips Swirl Flame Tips & Self-Igniting Swirl Flame Tips 9

Price Part No. Description /Each Swirl & Self - Igniting Flame Tips LP3 Propane/MAPP \$85.31 0816703 Flame Size: 3/8" 9.5mm 0816704 LP4 Propane/MAPP Tip 102.96 Flame Size: 1/2" 12.7mm LP5 Propane/MAPP Tip 0816705 108.18 Flame Size: 3/4" 9.5mm LP300 Self-Igniting Air Propane/MAPP 125.60 0816706 Tip Flame Size: 3/8" 12.7mm 0816707 LP400 Self-Igniting Air Propane/MAPP 127.80 Tip Flame Size: 1/2" 119mm Tip Rebuild Kits LP3/LP300 Tip Rebuild Kit 0816668 \$55.44 0816669 LP4/LP400 Tip Rebuild Kit 66.92 0816670 LP5 Tip Rebuild Kit 70.31

Air Acetylene Tips

Swirl Flame Tips A3 Acetylene Tip

- 3/16" Swirl Flame Tip
- A5 Acetylene Tip
- 1/4" Swirl Flame Tip A8 Acetylene Tip
- 5/16" Swirl Flame Tip
- A11 Acetylene Tip
- 7/16" Swirl Flame Tip
- A3 Tip Rebuild Kit

Includes Burn Tip, Orifice & "0" Ring A5/AA500 Tip Rebuild Kit

- Includes Burn Tip, Orifice & "0" Ring A8/AA800 Tip Rebuild Kit
- Includes Burn Tip, Orifice & "0" Ring
- A11 Tip Rebuild Kit
- Includes Burn Tip, Orifice & "0" Ring
- A14 Acetylene Tip
- 1/2" Swirl Flame Tip
- A32 Acetylene Tip • 5/8" Swirl Flame Tip
- A14/AA900 Tip Rebuild Kit
- Includes Burn Tip, Orifice & "0" Ring
- A32 Tip Rebuild Kit
- Includes Burn Tip, Orifice & "0" Ring

Air Acetylene Tips Self-Igniting Swirl Flame Tips AA500 Acetylene Tip

• 1/4" Swirl Flame Tip

- AA800 Acetylene Tip
- 1/2" Swirl Flame Tip
- A5/AA500 Tip Rebuild Kit
- Includes Burn Tip, Orifice & "0" Ring
- A8/AA800 Tip Rebuild Kit
- A14/AA900
 - Includes Burn Tip, Orifice & "0" Ring

Swirl & Self-Igniting Flame Tips

Part No.	Description	Price /Each
Swirl & Self	- Igniting Flame Tips	
0816684	A3 3/16" Acetylene Torch Swirl Tip	\$72.36
0816685	A5 1/4" Acetylene Torch Swirl Tip	88.33
0816686	A8 5/16" Acetylene Torch Swirl Tip	93.72
0816687	A11 7/16" Acetylene Torch Swirl Tip	99.54
0816688	A14 1/2" Acetylene Torch Swirl Tip	121.56
0816689	A32 5/8" Acetylene Torch Swirl Tip	172.75
0816690	A500 1/4" Acetylene Torch Swirl Tip	107.95
0816691	A800 3/8" Acetylene Torch Swirl Tip	112.44
0816692	A900 1/2" Acetylene Torch Swirl Tip	117.76
Tip Rebuild	Kits	
0816712	A3 Tip Rebuild Kit	\$47.05
0816713	A5/AA500 Tip Rebuild Kit	57.43
0816714	A8/AA800 Tip Rebuild Kit	60.93
0816715	A11 Tip Rebuild Kit	64.72
0816716	A14/AA900 Tip Rebuild Kit	79.00
0816717	A32 Tip Rebuild Kit	112.30



 3/8" Swirl Flame Tip AA900 Acetylene Tip

PREST-O-LITE TORCH KITS & REGULATORS

Price

/Each

/Each

Price

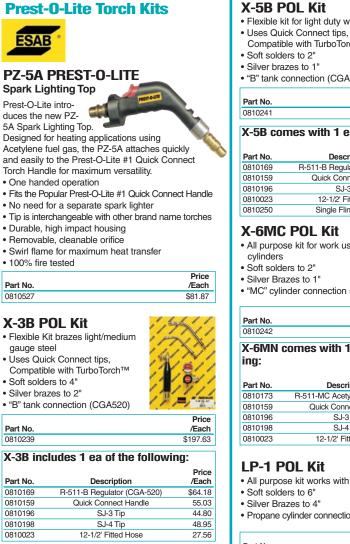
/Each

\$231.11

Price /Each \$223 45

\$223.45

\$171.84



X-4B POL Kit

- · Higher Capacity Kit, brazes medium/heavy gauge steel
- Uses Quick Connect tips, Compatible with TurboTorch™
- · Soft solders to 6" Silver brazes to 4"
- "B" tank connection (CGA520)

	Price
Part No.	/Each
0810240	\$223.45

X-4B comes with 1 ea of the following:

Part No.	Description	Price /Each
0810169	R-511-B Regulator (CGA-520)	\$64.18
0810159	Quick Connect Handle	55.03
0810198	SJ-4 Tip	48.95
0810156	SJ-5 Tip	57.29
0810023	12-1/2' Fitted Hose	27.56

X-5B POL Kit

- · Flexible kit for light duty work
- Compatible with TurboTorch™
- · Soft solders to 2"
- "B" tank connection (CGA520)

X-5B comes with 1 ea of the following:

		Price
Part No.	Description	/Each
0810169	R-511-B Regulator (CGA-520)	\$64.18
0810159	Quick Connect Handle	55.03
0810196	SJ-3 Tip	44.80
0810023	12-1/2' Fitted Hose	27.56
0810250	Single Flint, Flat File	2.31

X-6MC POL Kit

- · All purpose kit for work using "MC"

- "MC" cylinder connection (CGA 200) Price

X-6MN comes with 1 ea of the follow-

Part No.	Description	Price /Each
0810173	R-511-MC Acetylene Regulator	\$64.18
0810159	Quick Connect Handle	55.03
0810196	SJ-3 Tip	44.80
0810198	SJ-4 Tip	48.95
0810023	12-1/2' Fitted Hose	27.56

LP-1 POL Kit

- All purpose kit works with all LP gases
- Propane cylinder connection (CGA 510)

Part No.

0810222

LP-1 comes with 1 ea of the following:

Part No.	Description	Price /Each
0810525	R-511-LPG Propane Regulator	\$64.18
0810159	Quick Connect Handle	55.03
0810023	12-1/2' Fitted Hose	27.56
0810199	SJ-4LP Tip	51.93
0810428	SJ-6LP Tip	67.96

LP-2 POL Kit

- · All purpose kit works with all LP gases
- Soft solders to 2-1/2"
- Silver Brazes to 1-1/4"
- Propane cylinder connection (CGA 510)

Part No.	
0810223	

LP-2 comes with 1 ea of the following:

		Price
Part No.	Description	/Each
0810525	R-511-LPG Propane Regulator	\$64.18
0810159	Quick Connect Handle	55.03
0810023	12-1/2' Fitted Hose	27.56
0810197	SJ-3LP Tip	47.73
0810526	SJ-5LP Tip	57.29

LP-3 POL Kit

- · All purpose kit works with all LP gases
- Soft solders to 4" Silver Brazes to 2"
- Propane cylinder connection (CGA 510)
- Price Part No. /Each 0810224 \$173.82

LP-3 comes with 1 ea of the following:

		Price
Part No.	Description	/Each
0810525	R-511-LPG Propane Regulator	\$64.18
0810159	Quick Connect Handle	55.03
0810023	12-1/2' Fitted Hose	27.56
0810199	SJ-4LP Tip	51.93
0810250	Single Flint, Flat File	2.31

Quick Change Torch and Tips



These Swirljet tips are designed to be used with the PREST-O-LITE® #1 Quick Disconnect torch handle. They run quieter, and cooler and give better heat transfer than other comparable tips. Tips will also fit TurboTorch® handles and replace existing TurboTorch® tips

		Similar to Turbo Torch™	Price
Part No.	Description	Model No.	/Each
#1 Handle			
0810159	Quick Connect Handle	G-4	\$55.03
QD Tips			
0810196	SJ-3 Tip	A-8	\$44.80
0810198	SJ-4 Tip	A-14	48.95
0810156	SJ-5 Tip	A-32	57.29
0810197	SJ-3LP Tip	T-3	47.73
0810199	SJ-4LP Tip	T-4	51.93
0810526	SJ-5LP Tip	T-5	57.29
0810428	SJ-6LP Tip	T-6	67.96

Regulators



R411 & R511 Prest-O-Lite Regulators

- New and Improved
- · Small and lightweight, yet rugged and dependable
- Outperforms regulators
- twice their size Oxygen models have patent
 - ed, built-in explosion protection
- · Fine mesh inlet filters prevent contamination
- · Delivery pressure gauge only, no contents gauge • 3/8-24 LH Male Threaded Outlet Connection ("A" size fitting)

5 year warranty

Vendor	Gas/CGA	Max.	. Price
No.	Connection	Pressu	ire /Each
/le			
21807	Acetylene (B size) CGA-52	20 15	\$64.18
21806	Acetylene (MC size) CGA-2	200 15	64.18
21820	Propane, CGA-510	60	64.18
/le			
04X36	Acetylene (B size) CGA-52	20 15	\$64.18
04X37	Acetylene (MC size)CGA-2	00 15	64.18
05X38	Propane, CGA-510	60	69.17
	No. /le 21807 21806 21820 /le 04X36 04X37	No. Connection 21807 Acetylene (B size) CGA-5/ 21806 Acetylene (MC size) CGA-2/ 21820 Propane, CGA-510 /le 04X36 Acetylene (B size) CGA-5/ 04X37 Acetylene (MC size) CGA-6/ 3/ 04X37	No. Connection Pressure 21807 Acetylene (B size) CGA-520 15 21806 Acetylene (MC size) CGA-200 15 21820 Propane, CGA-510 60 /le 04X36 Acetylene (B size) CGA-520 15 04X37 Acetylene (MC size) CGA-520 15

Quick Connect Handl	е
SJ-3 Tip	
SJ-4 Tip	
12-1/2' Fitted Hose	





REGULATORS

Regulators



Gas Apparatus

R522 Prest-O-Lite Regulators

- Light duty in size only, can supply enough gas to weld up to 3/4" and cut up to 6" steel
- All regulators have patented explosion protection built-in
- · Bodies are machined from solid brass bar stock light-
- weight and provide longer life • 2" Contents and deliver pressure gauges are color-coded for easy identification, with high strength Lexan crystals for added
- durability and protection
- 5 year warranty

Part No.	Vendor No.		Max. Pressure	Outlet Fitting	Price /Each
0810311	22241	Acetylene - CGA 510	15	9/16-18 LH Male (B size)	\$86.01
0810312	22238	Acetylene - CGA 520 ("B")	15	9/16-18 LH Male (B size)	86.01
0810313	22239	Acetylene - CGA 200 ("MC")	15	9/16-18 LH Male (B size)	86.01
0810314	22237	Oxygen - CGA 540	75	9/16-18 RH Male (B size)	86.01
0810315	22555	Acetylene - CGA 200 ("MC")	15	3/8-24 LH Male (A size)	86.01
0810316	22554	Oxygen - CGA 540	75	3/8-24 RH Male (A size)	86.01

Purox Medium-duty R-36 Regulators

- · Body machined from solid brass bar stock for maximum strength
- Color-coded pressure gauges easy-to-read 2" diameter. High impact acrylic case is more damage resistant
- The R-36-125-580 and R-36-500-580 have 1/4" flare fittings that accept standard refrigerant charging system hoses; designed for the airconditioning/refrigeration industry to perform nitrogen purging and testing of refrigerant systems
- · Patented baffle design incorporated in oxygen and other versions for suppressing internal forces in case of an cylinder-based explosion

Part No.	Vendor No.	Gas/CGA Connection	Max. Pressure	Outlet Fitting	Price /Each
0810524	21314	Acetylene - CGA 300	15	9/16-18 LH Male	\$104.04
0810483	21184	Acetylene - CGA 510	15	9/16-18 LH Male	104.04
0810489	21185	Oxygen - CGA 540	75	9/16-18 RH Male	104.04
0810486	21313	Nitrogen - CGA 580	75	5/8-18 RH Female	104.04
0810488	21364	Nitrogen - CGA 580	125	1/4" 37° Flare	104.04
0810485	21365	Nitrogen - CGA 580	500	1/4" 37° Flare	112.87

PUROX R-72 Medium Duty

- Heavy Duty Single Stage Construction provides improved performance and longer line in any environment
- Patented explosion protection built-in
- · Preset trim screw to assure accurate and consistent delivery pressure and safer operation
- 2-1/2" Color-coded gauges for easy identification and readability
- 5 Year Warranty

Part No.	Vendor No.	Gas/CGA Connection	Max. Pressure	Outlet Fitting	Price /Each
0810506	21525	Acetylene - CGA 510	15	9/16-18 LH Male	\$111.02
0810507	21524	Oxygen - CGA 540	75	9/16-18 RH Male	111.02
0810505	21528	Oxygen - CGA 540	125	9/16-18 RH Male	118.76

ESAB OXWELD[®] R-76 TrimLine [™] Heavy Duty

- · Heavy Duty Single Stage Construction provides improved performance and longer line in any environment
- · Patented explosion protection built-in
- Preset trim screw to assure accurate and consistent deliv erv pressure and safer operation
- · 2-1/2" Color-coded gauges for easy identification and readability
- 5 Year Warranty

Part No.	Vendor No.	Gas/CGA Connection	Max. Pressure	Outlet Fitting	Price /Each
0810523	998323	Oxygen, CGA-540	75	9/16-18 RH Male	\$221.90
0810518	998324	Oxygen, CGA-540	150	9/16-18 RH Male	241.99
0810520	998370	Acetylene, CGA-510	15	9/16-18 LH Male	221.90
0810522	998331	Propane, CGA-510	75	9/16-18 LH Male	241.99
0810519	998334	Nitrogen, CGA-580	150	5/8-18 RH Female	241.99
0810521	998335	Nitrogen, CGA-580	500	1/4" 45° Flare	241.99

OXWELD[®] R-77 TrimLine [™] Regulators

- Rugged two stage regulator is actually two regulators in one. The heavy duty design provides accurate and consistent delivery pressure
- · Patented explosion protection built in
- Preset trim screw enables welding, cutting and heating (torches to work up to their maximum design capacity.
- The regulator bodies are machined from solid brass bar stock meaning durable construction, longer life and reduced maintenance
- Handles virtually all gas regulation related processes

Part No.	Vendor No.	Gas/CGA Connection	Max. Pressure	Outlet Fitting	Price /Each
0805849	998336	75	75	9/16-18 RH Male	\$328.80
0805850	998337	150	150	9/16-18 RH Male	328.80
0805851	998338	200	200	9/16-18 RH Male	347.07
0805852	998371	15	15	9/16-18 LH Male	328.80
0805853	998340	15	15	9/16-18 LH Male	328.80
0805854	998341	75	75	9/16-18 LH Male	367.09
0805855	998342	150	150	9/16-18 LH Male	367.09
0805856	19057	15	15	5/8-18 RH Female	328.80
0805857	19590	30	30	5/8-18 RH Female	393.32
0805858	998343	75	75	5/8-18 RH Female	335.21
0805859	998344	150	150	5/8-18 RH Female	328.80
0805860	998345	500	500	1/4, 45 Flared Tube Fitting	347.07
0805861	18558	150	150	9/16-18 RH Male	328.80

Prest-O-Lite R-22 Series Regulators

These regulators outperform many regulators twice their size and weight for oxy-fuel gas applications. They are ideal for maintenance and repair shops requiring occasional welding and cutting operations

- Can supply enough gas to weld 3/4" or cut 6" steel
- · Body and cap machined from solid brass bar stock · 2" pressure gauges have high impact acrylic cases for
- more damage resistance • Patented internal baffle design prevents injury in the event of an explosion better
- than any other known brand
- 5 vear warranty

3/8-24 Outlet (A size fitting, small)

	•	-			
Part No.	Vendor No.	Gas/CGA Connection	Max. Pressure	Outlet Fitting	Price /Each
		Fitting, Small)	Treodure	Thung	/Luon
3/0-24 Out	ICI (A SIZE I	nung, Sman)			
0810290	05X02	Acetylene - CGA 200	15	3/8-24 LH Male (A fitting)	\$90.49
0810292	998765	Acetylene - CGA 510	15	3/8-24 LH Male (A fitting)	90.49
0810293	05X01	Acetylene - CGA 520	15	3/8-24 LH Male (A fitting)	90.49
0810295	18564	Oxygen - CGA 540	75	3/8-24 RH Male	90.49
9/16-18 Ou	tlet (B Size	Fitting, Standard)			
0810289	20972	Acetylene - CGA 200	15	9/16-18 LH Male (B fitting)	\$101.12
0810291	20969	Acetylene - CGA 510	15	9/16-18 LH Male (B fitting)	96.63
0810294	20971	Acetylene - CGA 520	15	9/16-18 LH Male (B fitting)	101.12
0810296	20968	Oxygen - CGA 540	75	9/16-18 RH Male	101.12







Flow Regulators/Meters & Welding Tips

Flow Regulators/Meters R-33 FM-580 Competitively Priced • Durable Lexan outer tube and flow tube with easy to read graduations Solid brass piston and machined brass body 3000 psi cylinder contents gauge • 10 - 50 CFH Argon Flow Adjustment CGA-580 Inlet • 5/8-18 RH Female Outlet Price Part No. /Each 0810255 \$125.69 Unit with 8' Fitted Hose \$127.26 0810287 R-33-FM-320 Competitively Priced · Durable Lexan outer tube and flow tube with easy to read graduations Solid brass piston and machined brass body 3000 psi cylinder contents gauge • 10 - 65 CFH CO2 (Carbon Dioxide) Flow Adjustment CGA-320 Inlet • 5/8-18 RH Female Outlet Price Part No. /Fach 0810288 \$125.69 Unit with 8' Fitted Hose \$138.11 0810258 R-36-CF-580 • 2" delivery gauge scaled in CFH • Adjustable flow rate of 10 to 40 CFH · For Argon or Argon Mixes • Inlet - CGA-580 Outlet - 5/8-18 RH Female Price Part No. /Each 0810487 \$112.85 R-36-FM-580 Mounted with the well-known L-32 flowmeter · Accurate flow control of argon, helium, C-25 and nitrogen Delivery pressure to flowmeter factory preset to 50 psi • 4-sided vertical gauge calibrated to a variety of welding gases • Inlet - CGA-580 • Outlet - 5/8-18 RH Female Price Part No. /Each 0810504 \$214.68 **R-522** Lightweight Machined from solid brass bar stock • 10-40 CFH adjustable flow rate • Standard 5/8-18 RH Female outlet connection Delivery Gauge calibrated in CFH CGA-580 cylinder connection (Inert Gas) • 5 year warranty Price Part No. /Each \$104.25 0810317

Using a refrigerant for purging contaminants from a system is no longer acceptable. To remove contaminants from a system and remain environmentally safe you must use dry nitrogen. ESAB's Nitrogen Purge Kit gives you all the necessary equipment. Includes:

Regulator Accessories

- 6' of 1/8m hose
- OSHA rated blow gun
- Regulator
- Carrying stand

B Fitting Check Valves

Part No.	Usage	Price /Each
Torch Mount		
0810410	Oxygen	\$6.62
0810413	Acetylene	6.62
Regulator Mount		
0810411	Oxygen	\$9.03
0810412	Acetylene	9.03

Flashback Arrestors



	eougo	mount		7 = 4011
0810420	Oxygen	Torch	Each	\$40.36
0810423	Oxygen	Regulator	Each	38.87
0810426	Fuel Gas	Torch	Each	44.84
0810429	Fuel Gas	Regulator	Each	38.87
0810433	Both	Torch	Pair	63.00
0810434	Both	Regulator	Pair	70.39

FASTENA	L
Replacement	Gauges

PSI Rating	Price /Each
0-30	\$10.21
0-100	10.21
0-200	10.21
0-400	10.21
0-4000	13.41
0-30	\$13.21
0-100	13.21
0-200	13.21
0-400	13.21
0-4000	19.06
	0-30 0-100 0-200 0-400 0-400 0-4000 0-30 0-100 0-200 0-400

De npatible	
Size	Price /Each
1/2" x 300'	\$3.89
	Size

Victor Compatible Cutting, Heating and Welding Tips



Series 1-101 Cutting Tips Suitable for Victor® Torches

For use with Acetylene Gas. Compatible with the following cutting heads: MT400, MT600, 1400, ST16/1700, ST18/1900, STN2000, 2300, CA1060, 2450.

One-Piece Tip

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Part No.	Vendor No.	Cutting Depth	Price /Each
0811608	000-1-101	1/8"	\$20.15
0811600	00-1-101	1/4"	20.15
0811601	0-1-101	1/2"	22.39
0811602	1-1-101	3/4"	22.39
0811603	2-1-101	1-1/2"	22.39
0811604	3-1-101	2-1/2"	22.39
0811605	4-1-101	3"	20.15
0811606	5-1-101	5"	22.53
0811607	6-1-101	6"	22.53

Series GPN Cutting Tips Suitable for Victor® Torches

For use with Propane and Natural Gas. Compatible with the following cutting heads: MT400, MT600, 1400, ST16/1700, ST18/1900, STN2000, 2300. CA1060, 2450.

Two-Piece Tin

Price
/Each
\$13.13
15.13
16.61
16.61
16.61
13.13

Series 3-101 Cutting Tips Suitable for Victor® Torches

For use with Acetylene Gas. Compatible with the following cutting heads: CST-800, C-1400, C-1450, C-1260, C-1350 and CA-2061.

One-Piece Tip					
Part No.	Vendor No.	Cutting Depth	Price /Each		
0811640	000-3-101	1/8"	\$17.60		
0811641	00-3-101	1/4"	17.60		
0811642	0-03-101	1/2"	22.59		
0811643	1-3-101	3/4"	22.59		
0811644	2-3-101	1-1/2"	22.59		
0811645	3-3-101	2-1/2"	20.55		
0811646	4-3-101	3"	20.55		

Series 3-GPN Cutting Tips Suitable for Victor® Torches

For use with Propane and Natural Gas. Compatible with the following cutting heads: CST-800, C-1400, C-1450, C-1260, C-135



800, C-1400, C-1450, C-1260, C-1350 and CA-2061.

Two-Piece Tip

Part No.	Vendor No.	Cutting Depth	Price /Each
0811660	00-3-GPN	1/4"	\$8.80
0811661	0-3-GPN	1/2"	15.15
0811662	1-3-GPN	3/4"	15.15
0811663	2-3-GPN	1-1/2"	16.66
0811664	3-3-GPN	2-1/2"	16.66
0811665	4-3-GPN	3"	8.80

VICTOR & ESAB CUTTING, HEATING & WELDING TIPS

Victor Compatible Cutting, Heating and Welding Tips Cont.

Gas Apparatus

ESAB

Series W-Type Welding Tip Suitable for Victor® Torches Fits 300/WH360 Series

Part No.	Welding Description	Bongo	Price /Each
Part NO.	Description	Range	/Each
0810850	000-W	1/32"	\$23.77
0810851	00-W	3/64"	23.77
0810852	0-W	5/64"	23.77
0810853	1-W	3/32"	23.77
0810854	2-W	1/8"	23.77
0810855	3-W	3/16"	23.77
0810856	4-W	1/4"	23.77
0810857	5-W	1/2"	27.72
0810858	6-W	3/4"	27.72
0810859	7-W	1"	35.47
0810860	8-W	2"	36.27
0810861	10-W	3"	38.69

Series W-1 Style Welding Tip Suitable for Victor[®] Torches Fits 100 series/WH-260 series handles

	Welding		Price
Part No.	Description	Range	/Each
0810840	000-W-1	1/32"	\$15.13
0810841	00-W-1	3/64"	27.60
0810842	0-W-1	5/64"	21.78
0810843	1-W-1	3/32"	21.78
0810844	2-W-1	1/8"	21.78
0810845	3-W-1	3/16"	24.77
0810846	4-W-1	1/4"	24.77
0810847	5-W-1	1/2"	24.77
0810848	6-W-1	3/4"	24.77
0810849	7-W-1	1"	26.33

Rosebud Heating Tip Suitable for Victor® Torches For acetylene use, BTU output

Part No.	Description	Price /Each
Fits 300/W	/H360 Series	
0810862	4-MFA, 9,000 - 29,500. 6 to 20	\$39.62
0810863	6-MFA, 20,000 - 59,000. 14 to 40	55.28
0810864	8-MFA, 44,000 - 118,000	55.28
0810865	10-MFA, 59,000 - 147,000. 40 to 100	86.83
0810866	12-MFA, 88,000 - 220,000. 60 to 150	86.84
0810867	15-MFA, 132,000 - 323,000. 90 to 220	63.33
Fits 100 S	eries/WH-260 Series Handles	
0810868	2-MFA-1, 4,400 13,000. 3 to 9 cfh	\$42.19
0810869	4-MFA-1, 9,000 - 29,500. 6 to 20 cfh	42.19
0810870	6-MFA-1, 20,000 - 59,000. 14 to 40 cfh	42.19
0810871	8-MFA-1, 44,000 - 118,000. 30 to 80 cfh	42.19

ESAB Compatible Cutting, Heating and Welding Tips



Series 1502 Cutting Tips Suitable for Oxweld® Torches

For use with Acetylene Gas. Compatible with the following cutting heads: CW-17, CW-23, CW-400 and CW-500

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Modium	Proho	at - One-niece Ti	n

wedium Preneat - One-piece Tip				
	Vendor	Cutting	Price	
Part No.	No.	Depth	/Each	
0811001	08Z67	1/4"	\$13.13	
0811002	15Z17	1/2"	13.13	
0811003	15Z18	2"	13.13	
0811004	15Z19	4"	13.13	
0811005	15Z20	8"	13.72	

Series 1535 Cutting Tips Suitable for Oxweld® Torches

For use with MAPP and Propane Gas. Compatible with the following cutting heads: CW-17, CW-23, CW-400 and CW-500.

Internal Piece for Two-Piece Tip

Part No.	Vendor No.	Cutting Depth	Price /Each		
Internal Piec	e for Two-Piece	Гір			
0811020	14Z56	1/2"	\$12.10		
0811021	14Z57	3/4"	12.10		
0811022	14Z58	10"	12.10		
0811023	14Z59	1-1/4"	12.10		
0811024	14Z60	1-1/2"	12.10		
0811025	14Z61	2-4"	12.10		
0811026	14Z64	5-8"	12.10		
External Sleeve for Two Piece Tips					
0811040	14Z38	1/2-1-1/2	\$8.38		
0811042	14Z39	2-8	8.38		

Series 4202 Cutting Tips Suitable for Purox[®] Torches

For use with Acetylene Gas. Compatible with the following cutting heads: E, C-205, MC-300, CW-200, CW-202 and CW300.

Medium Preheat

Part No.	Vendor No.	Cutting Depth	Price /Each
0811200	16K08	1/4"	\$12.82
0811201	16K09	1/2"	12.82
0811202	16K10	1-1/2"	12.82
0811203	16K11	4"	12.53
0811204	16K12	6"	12.53
0811205	16K13	10"	12.53

Series 4203 Cutting Tips Suitable for Purox[®] Torches

For use with Propane Gas. Compatible with the following cutting heads: E, C-205, MC-300, CW-200, CW-202 and CW300.

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Medium Preheat

Part No.	Vendor No.	Cutting Depth	Price /Each
0811240	16K68	1/4"	\$26.55
0811242	16K70	1-1/2"	26.55
0811244	16K71	4"	26.55
0811246	16K72	6"	28.58

W-250 Acetylene Welding Heads



Part No.	Description	Thk.	No.	/Each
0810438	#2 Welding Head	32-25 gauge	2214378	\$39.70
0810441	#4 Welding Head	25 ga -1/32"	2214379	39.70
0810442	#6 Welding Head	1/32" -1/16"	2214380	39.70
0810437	#15 Welding Head	1/16" -1/4"	2214381	41.54
0810439	#30 Welding Head	1/4" - 3/8"	2214382	41.54

W-300 Std Acetylene Welding Heads

			and the	*
Part No.	Description	Welding Thk.	Vendor No.	Price /Each
0810451	#1 Welding Head	Under 32 ga.	639438	\$36.38
0810455	#2 Welding Head	32 to 25 ga.	639439	36.38
0810458	#4 Welding Head	25 ga to 1/32"	639440	36.38
0810460	#6 Welding Head	1/32" to 1/16"	639441	36.38
0810461	#9 Welding Head	1/16" to 1/8"	639442	42.86
0810454	#15 Welding Head	3/16" to 1/4"	639443	42.86
0810457	#30 Welding Head	1/4" to 3/8"	17263	42.86

W-250 Rosebud Multiflame Heating Heads

				3.
Part No.	Description	BTU Output	Vendor No.	Price /Each
0810508	#55 Rosebud	81,000	21310	\$70.57
0810509	#70 Rosebud Use w/ Acetylene	103,000	21311	71.95

W-300 Std Multiflame Heating Heads - Acetylene Gas

					C
Part No.	Description	No. of Flame Ports	BTU Output	Vendor No.	Price /Each
0810447	#55 Welding Head	7	81,000	998089	\$109.50
0810448	#70 Welding Head	7	102,000	998090	109.50
0810444	#100 Welding Head	8	147,000	998091	109.50
0810445	#150 Welding Head	12	221,000	998092	139.88

W-300 Rosebud Heating Heads - Acetylene Gas

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Part No.	Description	BTU Output	Vendor No.	Price /Each
0810511	#15 Rosebud	22,000	998773	\$82.40
0810513	#30 Rosebud	44,000	998774	82.40
0810514	#55 Rosebud	81,000	998775	82.40
0810515	#70 Rosebud	103,000	998776	82.40
0810510	#100 Rosebud	147,000	998777	95.48
0810512	#200 Rosebud	294,000	998778	134.32

Smith, Harris & Airco Cutting, Heating & Welding Tips

Smith Compatible Cutting, Heating and Welding Tips



MC-12 Series Cutting Tips suitable for use with Smith® torches For use with Acetylene Gas

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Part No.	Vendor No.	Cutting Depth	Price /Each
0811400	MC12-00	3/16"	\$12.32
0811401	MC12-0	3/8"	15.64
0811402	MC12-1	5/8"	15.64
0811403	MC12-2	1-1/4"	15.64
0811404	MC12-3	2"	15.64

SC-12 Series Cutting Tips suitable for use with Smith® Torches

For use with Acetylene Gas

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	Vendor	Cutting	Price
Part No.	No.	Depth	/Each
0811442	SC12-0	3/8"	\$19.55
0811443	SC12-1	5/8"	19.55
0811444	SC12-2	1-1/4"	15.64
0811445	SC12-3	2"	15.64
0811446	SC12-4	4"	15.64
0811447	SC12-5	8"	20.55
0811448	SC12-6	10"	20.55

Rosebuds suitable for use with Smith® Torches



Part No.	Vendor No.	Heat Output	Price /Each
0810872	ST603	71,000 btu Output Fits SW1A & SW2 Handles	\$81.21
0810873	ST605	124,000 btu Output Fits	81.21
0810874	ST610	SW1A & SW2 Handles 194,000 btu Output Fits	75.79
		SW1A & SW2 Handles	

Harris Compatible Cutting, Heating and Welding Tips



6290 Series

For use with Acetylene Gas

	Vendor	Cutting	Price
Part No.	No.	Depth	/Each
0810300	6290-000	3/16"	\$12.75
0810301	6290-00	3/8"	12.91
0810302	6290-0	5/8"	14.22
0810303	6290-1	1"	14.18
0810304	6290-2	2"	14.18
0810305	6290-3	3"	12.90
0810306	6290-4	6"	13.20

6290-AC

Heavy preheat, acetylene - two piece tip

Part No.	Vendor No.	Cutting Depth	Price /Each
0810704	6290-00AC	3/16"	\$13.24
0810705	6290-0AC	3/8"	12.27
0810706	6290-1AC	5/8"	12.76
0810713	6290-2AC	1"	12.81
0810714	6290-3AC	2"	12.81
0810715	6290-4AC	4"	12.81
0810716	6290-5AC	7"	12.81
0810717	6290-6AC	10"	12.81

6290 NX Series Cutting Tips For use with Propane and Natural Gas



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Part No.	Vendor No.	Cutting Depth	Price /Each
		•	
0810320	6290-000NX	3/16"	\$11.79
0810321	6290-00NX	3/8"	13.20
0810322	6290-0NX	5/8"	12.90
0810323	6290-1NX	1"	14.18
0810324	6290-2NX	2"	14.18
0810325	6290-3NX	3"	12.90
0810326	6290-4NX	6"	13.20
0810327	62905NX	8"	13.20
0810328	6290-6NX	12"	13.20

6290 NXP Series Cutting Tips For use with Propylene Gas

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Part No.	Vendor No.	Cutting Depth	Price /Each
0810350	6290-000NXP	3/16"	\$12.81
0810351	6290-00NXP	3/8"	12.81
0810352	6290-0NXP	5/8"	12.81
0810353	6290-1NXP	1"	12.81
0810354	6290-2NXP	2"	12.81
0810355	6290-3NXP	3"	12.81
0810356	6290-4NXP	6"	12.81
0810357	6290-5NXP	8"	12.81

Tip Mixers



Part No.	Vendor No.	Description	Price /Each
0810394	W-2030	Use w/0-10, Series 23A90 and	\$24.64
		#1 & 2 Rosebud	
0810395	H-2030	Use w/13 and 15, Series 23A90	29.20
		and #3 & 4 Rosebud	

23A90 Series Brazing Tips For use with Acetylene Gas on

Bronze, Silver and Gold Series Torches; use with mixers below

	Vendor		Price
Part No.	No.	Size	/Each
0810380	1600840	0	\$11.47
0810381	1600850	1	11.42
0810382	1600860	2	11.47
0810383	1600870	3	12.00
0810384	1600880	4	11.79
0810385	1600890	5	11.31
0810386	1600900	6	12.76
0810387	1600910	7	12.76
0810388	1600920	8	12.76
0810389	1600930	9	13.19
0810390	1600940	10	12.76
0810393	1600960	13	31.29
0810396	1600970	15	31.55

Rosebuds

Mixer sold separately above



	Vendor			Price
Part No.	No.	Size	BTU Output	/Each
0810374	1800710	1	30,000-50,000	\$69.31
0810375	1800720	2	44,000 - 74,000	73.01
0810376	1800730	3	74,000-118,000	89.83
0810377	1800740	4	118,000-206,500	89.83

Airco Compatible Cutting, Heating and Welding Tips



Series 144/164 Cutting Tips Suitable for Airco/Concoa® Torches

For use with use in Acetylene Gas. Compatible with the following cutting heads: 3500, 3700, 3790, 4960, 4700, 4800, 5700, and 5800.

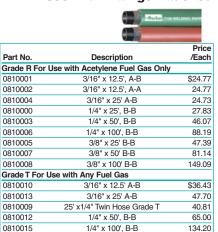
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Part No.	Vendor No.	Cutting Depth	Price /Each
Medium Preh	leat		
0810800	144-00	1/8"	\$17.60
0810801	144-0	1/4"	15.64
0810802	144-1	3/8"	12.91
0810803	144-2	3/4"	12.91
0810804	144-3	1-1/2"	12.91
0810805	144-4	2-1/2"	12.91
0810806	144-5	3"	12.91
0810807	144-6	6"	12.91
High Preheat			
0810830	164-00	1/8"	\$15.64
0810831	164-0	5/16"	15.64
0810832	164-1	1/2"	15.64
0810833	164-2	1"	15.64
0810834	164-3	1.5"	15.64
0810835	164-4	2.5"	15.64
0810836	164-5	4"	15.64
0810837	164-6	6"	15.64
0810838	164-7	8"	10.89
0810839	164-8	10"	10.89

Gas Apparatus

Hose & Hose Fittings & Acces

Hose

Twin Hose with Fittings Attached



0810014	3/8" x 25' B-B
0810017	3/8" x 50' B-B

"A"-3/8-24 threaded nut

"B"-9/16-18 threaded nut

Bulk Gas Hose



55.37

94.84

Part No.	Description	Size	Price /Ft.
0810016	1/4" Twin Oxygen/Fuel Hose, Bulk Reel, Grade R	700'	\$0.80
0810018	1/4" Green Single Inert Gas Hose	750'	0.64
0810021	1/4" Red Single Fuel Gas Hose	750'	0.64
0810024	3/16" Red Single Fuel Gas Hose	750'	0.69

Hose Fittings and Accessories



Hose Reels

Twin Hose reel. Holds up to 50' of 1/4" twin welding hose. Also available without hose. 8 position guide arm. Safety banded drive spring. In event of an O-ring failure the gases will go to atmosphere instead of mixing.

		Price
Part No.	Description	/Each
0810026	Hose Reel w/50' Hose and Stop	\$396.91
0810025	Hose Reel Empty	367.56
0810027	Hose Stop for Hose (Need w/ 0810025)	16.90

* Scott Fetzer company **Quick Connects**

Color-coded twin-fitted hose quick connects.

Green - Oxy, Red- fuel. Reverse flow check valves included. Pressures up to 125 psi. Durable solid brass construction. 9/16-18 standard industry threads. Unique connection does not allow you to mis-connect gases.

Part No.	Price /Pair
0810430	\$57.24

Hose Repair Kit

- Has most commonly used parts for repairing 1/4" twin fitted welding hoses
- · Crimping tool sold separately above to allow for a more economical kit
- Kit is labeled for easy replacement of parts



Price Part No. /Fach 99115 \$33.22

Hose Ferrule Crimping Tool

	R.0
	Price
Part No.	/Each
0810584	\$24.01

Hose Repair Kit

3/16" & 1/4" Hose Repair Kit with **Crimping Tools**



	Vendor		Price
Part No.	No.	Description	/Each
0810586	CK-24	Kit with C-5 Crip Tool For	\$86.74
		3/16,1/4 ID Hose	

Brass Nuts	
Pressures to 200	PSI

		,		
	Vendor			Price
Part No.	No.	Size	Description	/Each
0810556	9	A,3/8-24 RH	Oxygen	\$0.57
0810559	10	A,3/8-24 LH	Acetelyne	0.53
0810550	7	B,9/16-18 RH	Oxygen	0.70
0810553	8	B,9/16-18 LH	Acetelyne	0.70

Brass Barbed Hose Nipples Pressures to 200 PSI

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	Vendor				Price
Part No.	No.	Size	Description	Length	/Each
0810572	19	A-Size	3/16 ID Hose	1-1/4"	\$0.52
0810570	17	B-Size	1/4 ID Hose	1-15/32"	0.66
0810573	18	B-Size	5/16 ID Hose	1-15/32"	0.53

Brass Spiral Hose Nipples Pressures to 200 PSI

			_		
	Vendor				Price
Part No.	No.	Size	Description	Length	/Each
0810568	13	A-Size	3/16 ID Hose	1-1/4"	\$0.63
0810562	12	B-Size	3/16 ID Hose	1-13/32"	0.87
0810565	11	B-Size	1/4 ID Hose	1-19/32"	1.14

Brass Hose Couplers Pressures to 200 PSI Vendor

Part No.	No.	Size	Description	/Each
0810571	30	B-Size	Oxygen RH	\$1.17
0810574	31	B-Size	Acet/F. Gases LH	1.17

Brass Hose Splicers

Pressure	es to 200	P31	
	Vendor		Price
Part No.	No.	Description	/Each
0810583	44	1/4 TO 1/4 ID Hose	\$1.98
0810620	45	for 3/16 ID hose	1.39
0810621	47	for 3/8 ID Hose	1.69

Brass Pressur				
	Vendor			Price
Part No.	No.	Description	Size	/Each
0810592	AW-14A	Male RH	В	\$1.59
0810593	AW-14	Male LH	В	1.49

Brass Inert Gas Nipples

Pressures to 200 PSI

	Vendor			Price
Part No.	No.	Size	Description	/Each
0810589	AW-17	В	Barbed for 1/4 ID Hose	\$2.47
0810591	AW-18	В	for 3/16 Hose	1.86
0810613	AW-20	В	for 5/16 Hose	3.56

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Brass Inert Gas Hose Couplers

Pressu	ires to 2	200 PSI	
Part No.	Vendor No.	Description	Price /Each
0810595	AW-430	B-Size CGA-032 RH Fem to B-Size RH Fem	\$4.00

Ferrules Length - 1"				_
-	Vendor			Price
Part No.	No.	Description	Case Qty.	/Each
0810596	7322	.500 I.D.	100	\$0.76
0810597	7323	.525 I.D.	100	0.76
0810604	7325	.562 I.D.	100	0.69
0810599	7326	.593 I.D.	100	0.74
0810598	7327	.625 I.D.	100	0.68
0810601	7328	.656 I.D.	100	0.80
0810630	7330B	.718 I.D.	100	0.74
0810632	7332	.781 I.D.	100	0.76



11 - 28Welding

Welding & Gas Cylinder Supports & Hand Trucks

Gas Cylinder Brackets, Racks. and Stands



Wall and Bench Mounted Cylinder Brackets: Allsteel construction bracket with many quality construction features. 11 Gauge hot rolled steel. Edges are protected with steel reinforced vinyl edge guarding to maintain and protect your cylinders and provide extra grip. Steel parts are sealed with powder paint. Straps and cinch style buckles support cylinders. Support straps are 1.5" wide by 54" long with steel cinch buckle rated 1200 PSI. Bench bracket option clamps to table edges 1 to 3" thick using two threaded posts. Supports hold cylinders from 4.0 to 12.0 diameter. Chain sets (0830834) are optional and can be easily retrofit.



Adjustable Cylinder Bracket

Adjustable bracket in High Density polyethylene. Straps and cinch style buckles support cylinders. Supports hold cylinders from 4 to 14" diameter. Chain set included.

 Part No.
 Description
 //Each

 0830535
 Single Cylinder Poly Wall Bracket
 \$19.90

Single Cylinder Stand

For cylinders up to 10" diameter, single cylinder stand shares construction features with out cylinder brackets, holding cylinders in place with a combination of cylinder straps and heavy gauge steel band clamp. Welded with powder paint finish.

		Price
Part No.	Description	/Each
0830537	Single Cylinder Floor Stand	\$141.50

Multiple Cylinder and Stainless Steel Wall Brackets



In-Line Cylinder Stands

For cylinders up to 12" diameter. Two and three cylinder capacity racks. Welded with powder paint finish.



Part No.	Description	Price /Each
0830544	Two Cylinder Wall/Floor Stand	\$149.50
0830546	Three Cylinder Wall/Floor Stand	212.50

Multiple Cylinder Racks

For cylinders up to 12" in diameter, 4, 6, and 8 cylinder stand shares construction features with our cylinder brackets. Welded with powder paint finish. Ships partially assembled for freight savings.



Cylinder Barricade Racks

Structural Tube Design racks are recommended for indoor or outdoor bulk cylinder storage. Structural Tube series racks surround cylinders with 2" square steel tube continuously seam welded and sealed with exterior grade powder paint. Two levels of welded steel chains with snaps for each cylinder. Standard configurations from one to 16 cylinder capacity, up to 12" diameter standard or 33" cryogenic. Units meet or exceed UF, NFPA, CGA, and OSHA, as well as Seismic Zone 4 requirements. Ships motor freight.



		Price
Part No.	Description	/Each
0830561	Barricade Rack 1 Cyl Wide x1 Cyl Deep	\$380.80:
0830562	Barricade Rack 1 Cyl Wide x2 Cyl Deep	469.20:
0830563	Barricade Rack 1 Cyl Wide x3 Cyl Deep	544.00:
0830564	Barricade Rack 1 Cyl Wide x4 Cyl Deep	591.60:
0830565	Barricade Rack 2 Cyl Wide x1 Cyl Deep	528.70:
0830566	Barricade Rack 2 Cyl Wide x2 Cyl Deep	610.30:
0830567	Barricade Rack 2 Cyl Wide x3 Cyl Deep	666.40:
0830568	Barricade Rack 2 Cyl Wide x4 Cyl Deep	782.00:
0830569	Barricade Rack 3 Cyl Wide x1 Cyl Deep	593.30:
0830570	Barricade Rack 3 Cyl Wide x2 Cyl Deep	695.30:
0830571	Barricade Rack 3 Cyl Wide x3 Cyl Deep	885.70:
0830572	Barricade Rack 3 Cyl Wide x4 Cyl Deep	1030.20:
0830573	Barricade Rack 4 Cyl Wide x1 Cyl Deep	790.50:
0830574	Barricade Rack 4 Cyl Wide x2 Cyl Deep	1001.30:
0830575	Barricade Rack 4 Cyl Wide x3 Cyl Deep	1183.20:
0830576	Barricade Rack 4 Cyl Wide x4 Cyl Deep	1494.30:
0830577	Cryogenic Cyl Rack 1 Wide x22 in Dia.	544.00:
0830578	Cryogenic Cyl Rack 1 Wide x22 in Dia	688.50:
0830579	Cryogenic Cyl Rack 2 Wide x22 in Dia	676.00:
0830580	Cryogenic Cyl Rack 2 Wide x33 in Dia	795.60:

Cylinder Pallets

Designed for transport of multiple cylinders. Available in 4 configurations with 6, 14, 21 standard (9.25°) or storage/transport for 1, 2, or 4 cryogenic bottles. Model 0830584 is sized to load easily into standard pickup truck beds. 10,000 lb rated ratchet straps, included, attaches at 3 different heights. Steel construction with textured powder paint finish to provide nonskid surface. Two way fully enclosed forklift channels.

	830542	6-4	Width	
Part No.	Des	scription	x Depth	Price /Each
0830540		r Forklift Pallet	24x36 in.	\$593.30:
0830542		er Forklift Pallet	48x32 in.	731.00:
0830584	14 Cylinde	er Pallet-Pickup	32x48 in.	781.74
Truck Orie 0830543		er Forklift Pallet	48x48 in.	795.60:
Cyline	der Ca	arts 👘		
11 gauge hold four 12" diam	e steel. W or six cy eter each Powder p	tructed from heeled carts linders up to a, feature 4" painted and	08305	51
Part No.	D	escription	Cylinde	Price rs /Each
0830549		nder Wheeled Ca	-	\$469.00
0830551		der Wheeled Ca		551.00
Truck	S	nder Har		0830554
12" diam single cy pneumat matic ma Models c	eter. Thes linder with ic or 10.5 tin wheels offer optio	s. nal fold-down	6	6
12" diam single cy pneumat matic ma Models c rear cast cinch buc	eter. Thes linder with ic or 10.5 tin wheels offer optio ers. Heav ckles holo	se units are h 8" semi- " pneu- s. nal fold-down ry poly straps Is cylinders. F		0830553
12" diam single cy pneumat matic ma Models c rear cast cinch buc welded a	eter. Thes linder with ic or 10.5 tin wheels offer optio ers. Heav ckles holo	se units are h 8" semi- " pneu- s. nal fold-down ry poly straps Is cylinders. F er painted.	ully	0830553 Price
12" diam single cy pneumat matic ma Models c rear cast cinch buc welded a	eter. Thes linder with ic or 10.5 in wheels offer optio ers. Heav ckles hold nd powde	se units are h 8" semi- " pneu- s. nal fold-down y poly straps ls cylinders. F er painted. Description	ully 4	Price /Each
12" diam single cy pneumat matic ma Models c rear cast cinch buc welded a	eter. Thes linder with ic or 10.5 in wheels offer optio ers. Heav ckles hold nd powde	se units are h 8" semi- " pneu- s. nal fold-down y poly straps Is cylinders. F er painted. Description avy Duty 2 Whee	ully 4 n eled Hand	Price
12" diam single cy pneumat matic ma Models c rear cast cinch buc welded a	eter. These linder with ic or 10.5 in wheels offer optio ers. Heav ckles hold and powder Heat Truck, 1 Cy	se units are h 8" semi- " pneu- s. nal fold-down y poly straps Is cylinders. F er painted. Description awy Duty 2 Whee 1 Cylinder Pneur dinder 4 Wheel H	n eled Hand matic Wheels Hand Truck	Price /Each
12" diam single cy pneumat matic ma Models o rear cast cinch buo welded a Part No. 0830553	eter. These linder with ic or 10.5 in wheels offer optio ers. Heav ckles holo ind powde Heat Truck, 1 Cy	se units are h 8" semi- " pneu- s. nal fold-down y poly straps ls cylinders. F er painted. Description avy Duty 2 Whee 1 Cylinder Pneur	n eled Hand matic Wheels Hand Truck Wheels Hand Truck	Price /Each \$467.25
12" diam single cy pneumat matic ma Models c rear cast cinch buc welded a Part No. 0830554 0830554 0830555 Two C Trucks fo eter. Moc rear cast cinch buc optional f	eter. These linder with ic or 10.5 in wheels fifer optio ers. Heav xkles hold and powder Heav Truck, 1 C, 1 C, 2 Cylind r gas cyli lels s. Cons R Steel w and 10 a	se units are h 8" semi- "" pneu- s. nal fold-down y poly straps ls cylinders. F er painted. Description avy Duty 2 Wheel 1 Cylinder Pneur dinder 4 Wheel H Pneumatic Wheel Pneumatic While er Hand nders up to 12 n also offer og n also offer og struction is hea vith 3/16" thick und 14 gauge poly straps wi ocking pated	n eled Hand matic Wheels 4and Truck Wheels 4and Truck ieels Trucks 2" diam- otional avy 11 : steel	Price /Each \$467.25

Cylinder Carts & Racking

0830559

0830557 4 wheel 2 Cyl Hand Truck w/ Locking post

Description

4 Wheel 2 Cylinder Hand Truck

Welding Cart 20 in. Steel Wheels

0830583

Price

/Each

\$474.30

375.00

283.60

11 - 29

Welding

spoke wheels, other models 10.5"

Pneumatics.

Part No.

0830559

0830583

Cylinder Trucks, Plasma Cutters

Hand Trucks Cont. ESAE Tank Tote Molded stand for 2.85 and 3.0" diameter cylinders is typically used for soldering bottles. The TankTote attaches using compression fit design. Price /Each \$4.34 costs Cylinder Caddv™ protection Designed to lift and transport gas cylinders. Manual lift versions have an 11" lift capacity and are geared to make lifting easy. All-welded units are 115v plug powder painted. chain clamping system.

	Price
Part No.	/Each
0830539	\$439.00

Two Cylinder Hand Trucks

Welding & Gas Cylinder

Heavy Duty Construction individually welded from 11 gauge and heavier Hot Rolled Steel. 10.5" pneumatic main wheels. Powder coated for durability.

Features Include:

- Optional Fold-down rear swivel casters for stability
- · Heavy duty strap with steel cinch buckle for each cylinder • Optional Tool Trays, open or locking lid with torch
- set access slot · Safety features include No-Lift cylinder loading and
- calculated balance point



0830558

	Price
Part No.	/Each
0830558	\$219.00
0830559	297.00
0830581	48.72
0830582	83.62

Job Site Firewall Equipped Hand Trucks

For two cylinders up to 12" diameter. Firewall models allow storage of fuel and oxygen cylinders in compliance with regulations using Marinite I™ One Hour rated fire barrier material. Hoist loop and cylinder lock rings included. Locking torch tray. 16" Speed Rated pneumatic wheels to handle finished or unfinished surfaces. Exterior grade powder coated for durability

Price

/Each

\$1088.98

Part No. 0830585



Plasma Cutters



Handy Plasmarc 125

- Cuts up to 1/8" thickness carbon steel
- Plugs into a standard 115v outlet
- · Portable, weighs just 60 lbs carry it anywhere
- · Built-in air supply, no compressor needed
- Equipped with patented, repairable PT-34 torch with double ended electrode for reduced operating
- 1 year warranty on console and torch
- · Fixed output makes it easy to use
- Over-temperature light with thermal
- Torch start up kit provided · Includes everything you need to cut: Power source,torch,spare parts
- kit,work cable and clamp,input cord with

	Vendor	Price
Part No.	No.	/Each
0816346	37884	\$977.67

HandyPlasmarc 125 Consumables

Part No.	Description	Vendor No.	Price /Each
0806562	Electrode	37888	\$26.14
0806563	Nozzle/Tip	37887	10.47
0809015	Swirl Baffle	18785	7.17
0809011	Heat Shield	20282	16.83
0806561	O-Ring	17672	34.74

Handy Plasma[™] 550 **Cutting Package**

- Manually cuts 1/2" and severs 5/8'
- · Compact portable design Adjustable output
- Drag or standoff cutting easy operation with little or
- no training · Arrives fully assembled

	Vendor	Price /Each
Part No.	No.	/Each
0816372	0558002612	\$1930.84

PowerCut 650 Plasmarc[™] Cutting Package

• Manually cuts 5/8" and severs 3/4" · Compact portable design Arrives ready to cut Drag or standoff cutting easy operation with little or no training Vendor Price Part No. /Each No. 0843706 0558003180 \$2209.35

PowerCut 875 **Plasmarc**[™] Cutting Package

- Designed for rugged treatment and outdoor use, making it the perfect choice for use on the jobsite
- Cuts 7/8" and severs 1-1/4" material
- Arrives ready to cut. for the ultimate in operator convenience

Part No.	Vendor No.	Price /Each
0843708	0558002788	\$2993.18

PowerCut 1125 Plasmarc[™] **Cutting Package**

· Designed for rugged treatment and outdoor use, making it an excellent choice for the jobsite Cuts 1-1/8" and severs 1-1/2" material Arrives ready to cut, for the ultimate in in operator convenience Vendo Price Part No. /Each No. 0558002792 \$3332.81 0843709

PowerCut 1250 Plasmarc[™] Cutting Package



PowerCut 1500 Plasmarc[™] Cutting Package

· Designed for rugged treatment and outdoor use Cuts 1-1/2" and severs 1-3/4" material · Arrives ready to cut Vendor Price Part No. No. /Each 0843710 0558001942 \$4090.82

fastenal.com

Part No.

0830552

Patented.



Wire Feed (MIG) Welding **Machines**



MultiMaster 160

- Multiprocess Mig, Tig, or Stick
- DC welding output from 20 to 160 amps; rated 160 amps at 60% duty cycle
- Adjustable HOT start feature for Stick mode
- Very portable at only 33 lbs.
- · Comes complete with carrying strap
- Multimaster 160 packages include power source with built in wire feeder, primary input cable, drive roll, welding gun, work cable with clamp, 10 lbs. spool of .035 Core Shield 15 wire, and 1 lb. of sample stick electrodes



	Vendor		Price
Part No.	No.	Description	/Each
0843715	0558002772	MM160 w/10' GM250	\$2236.50
0843716	0558002773	MM160 w/10' GM250	2256.45
		GM250/Stinger	
0843717	0558002774	MM160 w/10'	2481.15
		Stinger/HW17/Reg	

MultiMaster 260

- Advanced SuperSwitch[™] technology makes multiprocess welding a breeze. Simplified setup makes it easy to select Mig, Tig, or Stick welding.
- DC welding output from 15 to 300 amps; rated 260 amps at 50% Duty Cycle
- Output Pre-Set Capability for quick set-up Two digital meters for easy fine tuning
- Heavy Duty Four Drive Roll stand
- · Convenient, large capacity built-in tool box
- Dual "Easy-On" Cylinder Tray
- Ready to run .035/.045 wires

Package comes with:

- · Power source with built-in four roll wire feeder
- Factory installed undercarriage and cylinder rack
- Gun Master 250 Amp 12' Mig Torch
- Gas Regulator/flowmeter with hose, CGA-580
- Work Cable and Clamp
- · Primary input cable
- Mig Welding Handbook
- 10 lbs. sample of 035 S-6 wire
- 5 lbs. sample of stick rods

Specifications:

- Rated 260 Amps at 27 Vdc 50% Duty cycle
- Wire feed Range 65-675 IPM



MM-260 Unit

Part No.	Vendor No.	Veltere	Gun	Price
		Voltage	Lengt	
0816356	0558001519	208/230vac 1ph	12'	\$3583.50
0843718	0558001520		15'	3553.20
	Vendor			Price
Part No.	No.	Descriptio	n	/Each
Optional I	tems			
0816365	33646	FC-5B Foot Co	ontrol	\$299.94:
0816362	0558001793	Spool Gun Mo	odule	112.48
0816360	37707	MT-250Sg Spoo	ol Gun	889.09
0816361	19164	St-23A Spool	Gun	1267.93
0816363	35857	HW-17V-2TL Tig	g Torch	208.31
0817160	999126	Tig Accessor	y Kit	42.61
Consuma	ibles			
0806504	20543	.023 Tip, st	d	\$2.40
0806505	20544	.030 Tip, st	d	1.38
0806506	996995	.035 Tip, st	d	1.38
0816377	37290	.045 Tip, st	d	2.26
0806507	996999	.045 /3/64 Tip	, std	1.38
0806528	37286	.045 Tip, H	D	4.20
0806529	17765	3/64 Tip, H	D	3.99
0816382	0558001609	3/8" Nozzle, F	lush	13.09
0816385	0558001612	1/2" Nozzle, Red	cessed	11.15
0816386	0558001613	1/2" Nozzle, Sti	ck Out	11.47
0816389	0558001608	Nozzle Adap	oter	11.95
0806552	37032	.035 Line	r	22.40

Migmaster 210

 Output current range 30 to 210 amps DC • Use with both solid wire and self shielding cored

WIRE FEED MACHINES

- wire from .023 to .035 in diameter Comes complete with GM-250 welding torch, 11'
- work cable with clamp, 15' primary power cable with plug, undercarriage and gas cylinder rack, 5' gas hose, contact tips, and feed roll
- Optional spool gun capability for aluminum welding



	Vendor		Price
Part No.	No.	Description	/Each
0843711	0558002431	MM210 w/10' Gun	\$1521.45
0843712	0558002607	MM210 w/12' Gun	1548.06
0843713	0558003065	MM210 w/10'	2142.77
		MT-250SG Spool Gur	۱

Migmaster 250

- Rated 250 amps at 50% duty cycle
- DC welding output from 30 to 280 amps
- 24 overlapping heat steps for accurate fine tuning Feeds wire from 20 to 650 ipm; pulse width modulated, solid state speed control
- Built in spool on gun control
- Features 15' torch unit



	Price
Part No.	/Each
0843714	\$2481.15

350 mpi

- Third generation inverter power supply puts reliability and ease of use into a powerful, versatile package
- · Microprocessor controlled power supply makes it easy to tune in an excellent welding condition
- Operates on single phase or three phase power



		Price
Part No.	Description	/Each
0843719	350 mpi Inverter	\$4011.85

• Output Mig current - 35-300 amps Output Stick current - 40-300 Amps Output Tig current - 10-300 Amps • Net weight - 250 lbs. • 25.3"w x 39.5"L x 33.5"h

WIRE FEED, STICKWELDERS & TIG WELDERS

Wire Feed (MIG) Welding **Machines Cont.**



460



- · Multiprocess, three phase power source designed for heavy duty industrial DC welding applications
- Use for high performance Mig, Pulse Mig, Flux Cored Wire, Stick Electrode Welding, Tig and Air Carbon Arc Gouging
- Compatible with DuraDrive 4-30 and DuraDrive 4-48 wire feeders
- Synergic/Non-Synergic Mig Pulse welding capability with the intelligence built into the power source (Standard on the pulse unit and optional on the standard unit). Allows you to do Pulse Mig with

aimost any wi	e leeuel.	
	Vendor	Price
Part No.	No.	/Each
0843708	0558002788	\$2993.18
Dort No.	Description	Price (Each
Part No.	Description	Price /Each
Part No. 0843726	Description MP 460	

MT-250 SG Spool Gun Package

- Medium duty 200 amp, 100% duty performance
- · Spool holder adjusts to balance in the operator's hand



DuraDrive 4–30 Wire Feeder

· Heavy duty compact wire feed motor Quick release feed roll system · All cable and hose connections are quickly detachable • .035 to .045 driveroll included

		Price
Part No.	Description	/Each
0843730	DD 4–30	\$1893.15
0843731	DD 4–30 w/Cable	2029.65
Options &	Accessories	
0805863	Dual Schedule Option	\$125.36
0805864	Dual Schedule/Digital Meter Option	303.52
0805865	Dual Sched./Digital Meter/Pulse Option	511.44
0805866	Pre/Postflow/Spot/Trigger Lock Option	100.04
0805867	Control Cable, 8'	237.86
DD 4-30 Fe	edroll Kits	
0805868	Hard Wire V–.023–.30"	\$109.34
0805869	Hard Wire V035045"	109.34
0805870	Hard Wire V052-1/16"	109.34
0805871	Cored Wire K035045"	109.34
0805872	Cored Wire K045052"	109.34
0805873	Cored Wire K-1/16-5/64"	109.34
0805874	Soft Wire U035-3/64"	109.34
0805875	Soft Wire U-3/64-1/16"	109.34

DuraDrive 4–48 Wire Feeder

- · Heavy duty compact wire feed motor
- · Quick release feed roll system
- · Heavy Duty 48 millimeter feed rolls, ideal for medium to low speed heavy wire applications



Part No.	Description	Price /Each
0843728	DD 4–48	\$2101.05
0843729	DD 4–48 w/Cable	2235.45

Mobile Master IV Wire Feeder

- Arc voltage feeder capable of use with CC
- or CV units
- 4 roll drive unit
- · Totally enclosed, impact resistant case protects welding wire form dirt, metal grit, moisture and other contaminants
- · Metal reinforced, flame retardant, molded composite plastic case will withstand extreme abuse like hot slag, grinding sparks, corrosive chemicals, knocks, bumps, drops and more
- · Designed to meet the most rigid standards. CSA certified for USA and Canadian requirements.



Part No.	Description	Price /Each
0843732	MM IV, CC	\$1832.25
0843733	MM IV, NAS w/Meters	1996.05

Stickwelders and Tig Welders **MiniArc 150 APS**

- The MiniArc 150 APS operates on either 110 vac or 203 vac and will automatically configure for the primary input supplied by the customer
- · Designed to provide outstanding welding performance for touch start Tig and Stick welding
- Weighs only 18 lbs., making it portable and easy to carry right to the job
- Sturdy plastic carrying case accommodates the MiniArc, welding cables, torch, and
- other accessories



Deut Na	Description	Price
Part No.	Description	/Each
0843734	Stick Package	\$1098.30
0843735	Tig Package	1323.00

Heliarc 161 AC/DC Tig Welder

- Square wave AC output gives superior welding with improved cleaning and lack of rectification
- Arc force control fine tunes arc for stick welding from soft to a high penetration, digging arc
- Direct connections for Tig torch and electrode holder for maximum convenience



Part No.	Description	Price /Each
0843720	Heliarc 161 12'	\$2646.00
0843721	Heliarc 161 12' w/Electrode Holder	2752.05
0843722	Heliarc 161 25'	2667.00
0843723	Heliarc 25' w/Electrode Holder	2774.10

Heliarc 252/352 AC/DC

- · Square wave AC output gives superior welding with improved cleaning and lack of rectification
- · Direct connections for Tig torch and quick lock output cable for maximum convenience
- · Protected against overheating and overcurrent



Part No.	Description	/Each
0843724	Heliarc 252 AC/DC	\$2788.07
0843725	Heliarc 352 AC/DC	4252.61

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11-32 Welding

